2020 FLORIDA LIMITED LIABILITY COMPANY ANNUAL REPORT

FILED
Jun 29, 2020
Secretary of State
8749603473CC

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Entity Name: ESSEN ASSISTED LIVING AND MEMORY CARE LLC

Current Principal Place of Business:

2100 SHANTINIKETAN BLVD
TAVARES, FL 32778

Current Mailing Address:

2100 SHANTINIKETAN BLVD
TAVARES, FL 32778 US

FEI Number: 47-1553963

Certificate of Status Desired: No

Name and Address of Current Registered Agent:

SHANTINIKETAN INCORPORATED
2100 SHANTINIKETAN BLVD
TAVARES, FL 32778 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: JEFFREY IGNATIUS — 06/29/2020

Electronic Signature of Registered Agent — Date

Authorized Person(s) Detail :

Title	VP, SECRETARY	Title	PRESIDENT
Name	IGNATIUS, JEFFREY	Name	IGNATIUS, IGGY
Address	2100 SHANTINIKETAN BLVD	Address	2100 SHANTINIKETAN BLVD
City-State-Zip:	TAVARES FL 32778	City-State-Zip:	TAVARES FL 32778
Title	AMBR	Title	AMBR
Name	PATEL, SUKETU	Name	SUBRAMONY, DORASWAMY
Address	1437 HEMPEL AVE	Address	2602 SHANTHINIKETHAN BLVD
City-State-Zip:	WINDERMERE FL 34786	City-State-Zip:	TAVARES FL 32778

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 605, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

SIGNATURE: IGGY IGNATIUS — PRESIDENT — 06/29/2020

Electronic Signature of Signing Authorized Person(s) Detail — Date