## 2024 FLORIDA LIMITED LIABILITY COMPANY ANNUAL REPORT

DOCUMENT# L14000045501

Entity Name: LN LANDON HOUSE, LLC

**Current Principal Place of Business:** 

6900 TAVISTOCK LAKES BLVD. SUITE 200

ORLANDO, FL 32827

**Current Mailing Address:** 

6900 TAVISTOCK LAKES BLVD. SUITE 200 ORLANDO, FL 32827 US

FEI Number: 30-0815363 Certificate of Status Desired: No

Name and Address of Current Registered Agent:

NATIONAL REGISTERED AGENTS, INC. 1200 S. PINE ISLAND ROAD PLANTATION, FL 33324 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: PETER F. SOUZA, ASSISTANT SECRETARY 03/26/2024

Electronic Signature of Registered Agent

Date

**FILED** Mar 26, 2024

**Secretary of State** 

3233287764CC

Authorized Person(s) Detail:

Title MGR Title **MGR** 

BEUCHER, NICHOLAS F III LEWIS, VIVIENNE C. Name Name

9350 CONROY WINDERMERE ROAD Address 6900 TAVISTOCK LAKES BLVD. Address

SUITE 200

City-State-Zip: WINDERMERE FL 34786 ORLANDO FL 32827 City-State-Zip:

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 605, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

SIGNATURE: NICHOLAS F. BEUCHER, III

**MANAGER** 

03/26/2024