## 2017 FLORIDA LIMITED LIABILITY COMPANY ANNUAL REPORT

DOCUMENT# L11000067696

Entity Name: KG REAL ESTATE GROUP, LLC

**Current Principal Place of Business:** 

1626 RINGLING BLVD #400 SARASOTA, FL 34236

**Current Mailing Address:** 

1626 RINGLING BLVD #400 SARASOTA, FL 34236

FEI Number: 45-2496950 Certificate of Status Desired: No

Name and Address of Current Registered Agent:

GITHLER, KIM 1626 RINGLING BLVD #400 SARASOTA, FL 34236 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: KIM GITHLER 04/18/2017

Electronic Signature of Registered Agent

Date

FILED Apr 18, 2017

**Secretary of State** 

CC1362601085

Authorized Person(s) Detail:

Title MGR

Name GITHLER, KIM K

Address 1111 RITZ CARLTON DR #1701

City-State-Zip: SARASOTA FL 34236

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am a managing member or manager of the limited liability company or the receiver or trustee empowered to execute this report as required by Chapter 605, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

SIGNATURE: KIM GITHLER MGR 04/18/2017