# 2017 FLORIDA PROFIT CORPORATION ANNUAL REPORT

DOCUMENT# P07000037375

Entity Name: THE BOSTICK LAW FIRM, P.A.

### **Current Principal Place of Business:**

200 EAST MONUMENT AVENUE SUITE B KISSIMMEE, FL 34741

## **Current Mailing Address:**

200 EAST MONUMENT AVENUE SUITE B KISSIMMEE, FL 34741 US

### FEI Number: 20-8710467

### Name and Address of Current Registered Agent:

BOSTICK, NATASHA P ESQ 200 EAST MONUMENT AVENUE SUITE B KISSIMMEE, FL 34741 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

## SIGNATURE: NATASHA P JOHNSON ESQ

Electronic Signature of Registered Agent

#### **Officer/Director Detail :**

Title Р BOSTICK, NATASHA P ESQ Name 200 EAST MONUMENT AVENUE Address SUITE B City-State-Zip: KISSIMMEE FL 34741

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

SIGNATURE: NATASHA P. BOSTICK

Electronic Signature of Signing Officer/Director Detail

Certificate of Status Desired: No

01/09/2017 Date

01/09/2017

Date

PRESIDENT