

**2020 FLORIDA PROFIT CORPORATION REINSTATEMENT**

DOCUMENT# P06000130403

**Entity Name:** PREMIER MEETINGS & EVENTS, INC

**Current Principal Place of Business:**

3315 MAGGIE BLVD  
SUITE 300  
ORLANDO, FL 32811

**Current Mailing Address:**

3315 MAGGIE BLVD  
SUITE 300  
ORLANDO, FL 32811 US

**FEI Number:** 03-0607831

**Certificate of Status Desired:** No

**Name and Address of Current Registered Agent:**

GILLEN, JOHN LIII  
3315 MAGGIE BLVD  
SUITE 300  
ORLANDO, FL 32811 US

*The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.*

**SIGNATURE:** JOHN L. GILLEN, III

06/19/2020

Electronic Signature of Registered Agent

Date

**Officer/Director Detail :**

Title PS  
Name GILLEN, JOHN LIII  
Address 2314 HOLLY RIDGE DR  
City-State-Zip: OCOEE FL 34761

*I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.*

**SIGNATURE:** JOHN L GILLEN III

PRESIDENT

06/19/2020

Electronic Signature of Signing Officer/Director Detail

Date