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December 17, 1999

Division of Corporations
P.O. Box 6327
Tallahassee, Florida 32314

Attention: Beth Register

RE: Richmen Industries, Inc.

Dear Beth:

Per our telephone conversation enclosed please find the original Articles of Incorporation for Richmen Industries, Inc. to be filed. This will further confirm that you will also forward the certified copy of the Articles of Incorporation for Global Boundaries. Thank you for your prompt attention in this matter.

Very truly yours,

Poppy
Richard Barton Ray

RBR/prh
enclosure

FILED
99 DEC -3 AM 7:38
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

F. O'NEILL

DEC 22 1999

**ARTICLES OF INCORPORATION
OF
RICHMEN INDUSTRIES, INC.**

FILED
99 DEC -3 AM 7:38
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

I, the undersigned subscriber to these Articles of Incorporation, do hereby form a corporation for profit under Chapter 607 of the laws of the State of Florida, as follows:

ARTICLE I: NAME

The name of the corporation shall be RICHMEN INDUSTRIES, INC. The address of the principal office of this corporation shall be 6904 8th Avenue Drive West, Bradenton, Florida 34209 and the mailing address shall be the same.

ARTICLE II: NATURE OF BUSINESS

This corporation may engage or transact in any or all lawful activities or business permitted under the laws of the United States, the State of Florida or any other state, country, territory or nation, including but not limited to remodeling and rental of real property.

ARTICLE III: CAPITAL STOCK

The aggregate number of shares which the corporation is authorized to issue at any one time is 7500 shares of common stock.

ARTICLE IV: REGISTERED OFFICE AND AGENT

The initial registered office of the corporation is to be at 6904 8th Avenue Drive West, Bradenton, Florida 34209, and the initial registered agent at that address is Ryan Gentle.

ARTICLE VI: DIRECTORS

All corporate powers shall be exercised by or under the authority of, and the business and affairs of the corporation managed under the direction of its Board of Directors, subject to any limitation set forth in these Articles of Incorporation. This corporation shall have one Director, initially. The names and addresses of the initial member of the Board of Directors

are:

Director(s)

Ryan Gentle
President & Treasurer

Richard Gernhart
Vice President & Secretary

Address(es)

6904 8th Avenue Drive West
Bradenton, Florida 34209

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Bradenton, Florida 34209

ARTICLE VII: INCORPORATORS

The corporation is being formed, and these Articles are being subscribed to by
Ryan Gentle, 6904 8th Avenue Drive West, Bradenton, Florida 34209.

ARTICLE VIII: REGISTERED AGENT DESIGNATION

The undersigned, Ryan Gentle, is familiar with and accepts the duties and
responsibilities as registered agent for Richmen Industries, Inc.

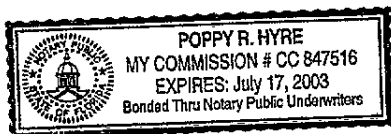
WHEREFORE, the undersigned, as subscribing incorporator and designated registered
agent, hereby subscribed to these Articles and accepts the designation as registered agent,
on the 18th day of November, 1999.



RYAN GENTLE
REGISTERED AGENT

STATE OF FLORIDA
COUNTY OF MANATEE

The foregoing instrument was acknowledged before me this 18th day of November,
1999, by RYAN GENTLE, who is personally known to me or has produced _____
as identification and who did take an oath.



NOTARY PUBLIC.



POPPY R. HYRE

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

99 DEC -3 AM 7:38

FILED