

# **2011 FOR PROFIT CORPORATION ANNUAL REPORT**

DOCUMENT# P99000109513

**FILED**  
**Jan 10, 2011**  
**Secretary of State**

**Entity Name:** CENTER FOR DIGESTIVE DISORDERS, P.A.

**Current Principal Place of Business:**

900 EAST PINE STREET  
UNIT 218  
ENGLEWOOD, FL 34223

**New Principal Place of Business:**

**Current Mailing Address:**

900 EAST PINE STREET  
UNIT 218  
ENGLEWOOD, FL 34223

**New Mailing Address:**

**FEI Number:** 65-0969017

**FEI Number Applied For ( )**

**FEI Number Not Applicable ( )**

**Certificate of Status Desired ( )**

**Name and Address of Current Registered Agent:**

LAMBRECHT, WILLIAM G  
200 SOUTH ORANGE AVENUE  
SARASOTA, FL 34236 US

**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

**SIGNATURE:**

\_\_\_\_\_  
Electronic Signature of Registered Agent

\_\_\_\_\_  
Date

**OFFICERS AND DIRECTORS:**

**Title:** P  
**Name:** RAJA, JAY  
**Address:** 7290 MANASOTA KEY RD  
**City-St-Zip:** ENGLEWOOD, FL 34223

**Title:** VP  
**Name:** RAGANATHAN, SAMANAICKER  
**Address:** 1600 DIXON ROAD  
**City-St-Zip:** LONGWOOD, FL 32779

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

**SIGNATURE:** JAY RAJA

P

01/10/2011

\_\_\_\_\_  
Electronic Signature of Signing Officer or Director

\_\_\_\_\_  
Date