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William A. Adams

Accountant & Business Consultant

13100 Pine Borough Lane
Palm Beach Gardens, Florida 33418

June 1, 1999

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-06/04/99-01048-008
*****70.00 *****70.00

Ms. Katheryn Harris
Secretary of State of Florida
Division of Corporations
P.O. Box 6327
Tallahassee, Florida 32314

Dear Ms. Harris:

Enclosed are the Articles of Incorporation for :

S.A.S. COLOR FINISHES, INC.

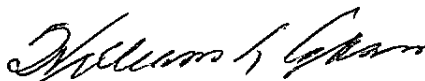
and a check in the amount of \$70.00 to cover the cost of the various
fees.

Please return the notice of filing with the assigned document number
to my office at:

13100 PINE BOROUGH LANE
PALM BEACH GARDENS, FLORIDA 33418

Thank you.

Sincerely,


William A. Adams

FILED
99 JUN -4 AM 8:20
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

NO 0086
CB
6-2-99
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ARTICLE OF INCORPORATION
OF
S.A.S. COLOR FINISHES, INC.

FILED
99 JUN -4 AM 8:20
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

ARTICLE I
NAME

The name of the Corporation is: S.A.S. COLOR FINISHES, INC.

ARTICLE II
DURATION

This Corporation shall have perpetual existence.

ARTICLE III
PURPOSE

This Corporation is organized for the purpose of transacting any or all lawful business.

ARTICLE IV
REGISTERED OFFICE AND AGENT

The street address of the registered office and the principal place of business is:

12644 S.E. 108th Drive
Okeechobee, Florida 34974

and the initial registered agent(s) of this Corporation at that address is:

Stephen R. Guhl

ARTICLE V
BOARD OF DIRECTORS

This Corporation shall have one director(s) initially. The number of directors may be increased or decreased from time to time by the By-Laws. The name(s) and address(es) of the initial director(s) of this Corporation is:

<u>NAME</u>	<u>ADDRESS</u>
Stephen R. Guhl	12644 S.E. 108th Dr., Okeechobee, Fl., 34974
Stephen R. Guhl, Jr	12644 S.E. 108th Dr., Okeechobee, Fl., 34974

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ARTICLE VI
CAPITAL STOCK

This Corporation is authorized to issue One Hundred (100) shares of One Dollar (\$1.00) par value common stock.

ARTICLE VII
INCORPORATORS

The name(s) and address(es) of the person(s) signing these Articles of Incorporation are:

<u>NAME</u>	<u>ADDRESS</u>
Stephen R. Guhl	12644 S.E. 108th Dr., Okeechobee, Fl., 34974
Stephen R. Guhl, Jr.	12644 S.E. 108th Dr., Okeechobee, Fl., 34974

ARTICLE VIII
POWERS

This Corporation shall have all the corporate powers enumerated in the Florida General Corporation Act.

ARTICLE IX
MEETINGS BY CONFERENCE TELEPHONE

Members of the Board of Director(s) may participate in meetings of the Board of Director(s) by means of a conference telephone provided by law.

ARTICLE X
ACTION BY BOARD OF DIRECTORS WITHOUT A MEETING

The director(s) of this Corporation may take action by written consent.

ARTICLE XI
INDEMNIFICATION

The Corporation shall indemnify any officer or director, or any former officer or director, to the full extent permitted by law.

ARTICLE XII
AMENDMENT

This Corporation reserves the right to amend or repeal any provisions contained in these Articles, or any amendments hereto, any right conferred upon the shareholders is subject to this reservation.

FILED
99 JUN -4 AM 8:20
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

CERTIFICATE DESIGNATING PLACE OF BUSINESS FOR SERVICE OF PROCESS WITH-
IN FLORIDA, NAMING AGENT UPON WHOM PROCESS MAY BE SERVED.

In compliance with Section 48.091, Florida Statutes, the following is
submitted:

S.A.S. COLOR FINISHES, INC.

desiring to organize under the laws of the State of Florida, with its
principal place of business:

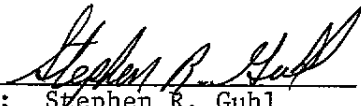
12644 S.E. 108th Dr., Okeechobee, Fl., 34974

has named: Stephen R. Guhl

located at: 12644 S.E. 108th Dr., Okeechobee, Fl., 34974

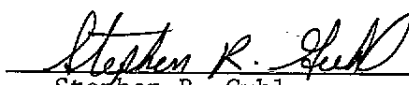
as its agent to accept service of process within Florida.

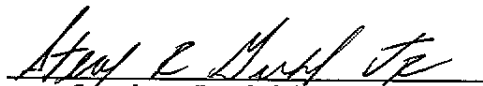
HAVING BEEN NAMED TO ACCEPT SERVICE OF PROCESS FOR THE ABOVE NAMED CORP-
ORATION, AT THE PLACE DESIGNATED IN THIS CERTIFICATE, I, HEREBY AGREE TO
ACT IN THIS CAPACITY AND I FURTHER AGREE TO COMPLY WITH THE PROVISIONS
OF ALL STATUTES RELATIVE TO THE PROPER AND COMPLETE PERFORMANCE OF MY
DUTIES.


Agent: Stephen R. Guhl

Date 6/1/99

IN WITNESS WHEREOF, the undersigned subscriber has executed these Articles
of Incorporation this 1st day of JUNE, 1999.


Stephen R. Guhl


Stephen R. Guhl, Jr.

STATE OF FLORIDA)
COUNTY OF OKEECHOBEE)

Before me a notary public authorized to take acknowledgements in the State
and County aforesaid, personally appeared:

Stephen R. Guhl and Stephen R. Guhl, Jr.
known to me and known by me to be the persons who executed the foregoing
Articles of Incorporation, and who has shown a valid Florida license and
they acknowledged before me that they executed those Articles of Incorporation.

IN WITNESS WHEREOF, I have hereunto set my hand and affixed my official
seal in the State and County aforesaid, this 15 day of
July, 1999.


Notary Public

MY Commission Expires:

