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NEW FILINGS Profit NonProfit Limited Liability Domestication Other	AMENDMENTS Amendment Resignation of R.A. Officer/Director Change of Registered Agent Dissolution/Withdrawal Merger	Certificate of FICTITIOUS NAME FICTITIOUS NAME SEARCH
Annual Report Fictitious Name Name Reservation	### ### ##############################	CORP SEARCH STORY OF THE STORY

Date:

ARTICLES OF INCORPORATION OF AMODEO SAND AND CLAY COMPANY

The undersigned, acting as incorporator of a corporation under the Florida Business Corporation Act, adopts the following articles of incorporation for such corporation:

ARTICLE I Name

The name of the corporation is Amodeo Sand and Clay Company.

ARTICLE II Initial Principal Office and Mailing Address

The Corporation's initial principal office and mailing address is Rural Route 4, Box 4452, Drums, Pennsylvania 18222.

ARTICLE III Shares

The corporation shall have authority to issue 10,000 common shares with a par value of \$1.00 per share.

ARTICLE IV Initial Registered Agent and Office

The street address of its initial registered office is 526 E. Park Avenue, Tallahassee, Florida 32301, and the name of its initial registered agent at that address is NRAI Services, Inc.

ARTICLE V Incorporator

The name and address of the incorporator are:

Name

Laurel E. Lockett

Carlton Fields
One Harbour Place
Tampa, Florida 33602

Address

Addr

ARTICLE VI Initial Director

The corporation initially shall have a director, whose name and address is:

Name

Address

William C. Skuba

Rural Route 4, Box 4452 Drums, Pennsylvania 18222

ARTICLE VII Indemnification

No director of the Corporation shall be personally liable to the Corporation or its shareholders for monetary damages to the Corporation or any other person for any statement, vote, decision or failure to act, regarding corporate management or policy, as a director, except to the extent that such exemption from liability or limitation thereof is not permitted under the Florida Business Corporation Act.

The Corporation shall indemnify to the full extent permitted by law any person who is made, or is threatened to be made, a party to any action suit or proceeding (whether civil, criminal, administrative or investigative) by reason of the fact that he or she is or was a director or officer of the Corporation or serves or served any other enterprises at the request of the Corporation. If the Florida Business Corporation Act is amended after the filing of these Amended and Restated Articles of Incorporation of which this Article VI is a part to authorize corporate action further eliminating or limiting the personal liability of directors, then the liability of a director of the Corporation shall be eliminated or limited to the fullest extent permitted by the Florida Business Corporation Act as so amended.

Any repeal or modification of the foregoing paragraph by the shareholders of the Corporation shall not adversely affect any right or protection of a director of the Corporation existing at the time of such repeal or modification.

Dated this $\frac{1}{2}$ day of September, 1998.

Laure E Lockett, Incorporato

ACCEPTANCE BY REGISTERED AGENT

Having been named as registered agent and to accept service of process for the Corporation, at the place designated as the registered office, the undersigned hereby accepts the appointment as registered agent and agrees to act in this capacity. The undersigned further agrees to comply with the provisions of all statutes relating to the proper and complete performance of the undersigned's duties, and the undersigned is familiar with and accepts the duties and obligations of the undersigned's position as registered agent.

Dated this 10th day of October 1998.

REGISTERED AGENT:

NRAI SERVICES, INC.

Name: Betty B. Young

Title: Assistant Secretary

98 OCT - 9 AM II: OT SECRETARY OF STATE