Law Offices of

Stephen F. Voigt, P.A. Attorney at Law

2414 Bee Ridge Road Sarasota, Florida 34239 Telephone (941) 925-2324 Fax (941) 921-2047

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VIA UPS

Florida Division of Corporations Department of State 409 E. Gaines Street Tallahassee, Florida 32399

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RE: ACE METAL POLISHING CO., INC.

Dear Sir/Madam:

I have enclosed for your review and filing the original and one (1) copy of the Articles of Incorporation for ACE METAL POLISHING CO., INC., and a check in the amount of \$70.00 payable to The Florida Department of State for the following:

Filing Fee for Articles of Incorporation, F.S.	\$35.00	F JUN ECRET/
Filing Fee for Resident Agent F.S.	\$35.00	-9 PM -9 PM SSEE, FI
TOTAL:	\$70.00	3 45 TATE ORIDA

Please return a copy of the Certificate of Incorporation to this office.

Thank you for your prompt attention to and cooperation in this matter.

Very truly yours,

Bv:

Stephen F. Voigt, Esq.

SFV/mz Enclosures JU 6-11-98

ARTICLES OF INCORPORATION OF ACE METAL POLISHING CO., INC.

ARTICLE I - NAME

The name of this corporation is ACE METAL POLISHING CO

ARTICLE II - TERM

This corporation shall commence to exist on the time of the filing of these Articles of Incorporation by the Department of State of the State of Florida, and shall exist perpetually or until legally dissolved.

ARTICLE III - PURPOSE

This is a corporation for the purpose of conducting any or all lawful business, and doing all acts and things as are incidental to the foregoing or necessary or convenient to carry on the business of the corporation or to effect or promote the purpose for which the corporation is formed.

ARTICLE IV - CAPITAL STOCK

This corporation is authorized to issue SEVEN HUNDRED FIFTY (750) SHARES of ONE DOLLAR (\$1.00) PAR VALUE per share common stock.

ARTICLE V - PRINCIPAL OFFICE

The street address of the principal office of this corporation is 6223 29th Street East, Unit 2, Bradenton, FL 34203.

ARTICLE VI - INITIAL REGISTERED OFFICE AND AGENT

The street address and the initial registered office of this corporation is STEPHEN F. VOIGT, P.A. and that address is 2414 BEE RIDGE ROAD, SARASOTA, FLORIDA 34239.

ARTICLE VII - MANAGEMENT OF CORPORATION BY SHAREHOLDERS

All corporate powers shall be executed by or under the authority of, and the business and affairs of this corporation shall be managed under the direction of, the shareholders of this corporation. This corporation shall have no directors.

ONE HUNDRED PERCENT (100%) of the shares entitled to vote, represented in person or by proxy, shall constitute a quorum at a meeting of the shareholders.

ARTICLE VIII - INCORPORATOR

The name and address of the person signing these Articles is:

DEBORAH M. RAUSCH 6223 29th Street East, Unit 2 Bradenton, FL 34203

ARTICLE IX - AMENDMENT

This corporation reserves the right to amend or repeal any provisions contained in these Articles of Incorporation, or any amendment thereof, and any right conferred upon the shareholders is subject to this reservation.

IN WITNESS WHEREOF, the undersigned subscriber has executed these Articles of Incorporation this the day of June, 1998.

Deboral M. Tausch

DEBORAH M. RAUSCH

STATE OF FLORIDA)
COUNTY OF SARASOTA)

The foregoing instrument was acknowledged before me this 8th day of June, 1998 by DEBORAH M. RAUSCH, who is personally known to me or who has produced A. Akwas Coense as identification and who did take an oath.

MY COMMISSION EXPIRES:

Official Seal
MELISSA M. ZELLER
Notary Public, State of Florida
My comm. expires May 11, 2001
No. CC 845650

Mefisst M. Zeller Notary Public Medisset M. Zeller

Print Name

CONSENT OF REGISTERED AGENT

Having been named as registered agent for this corporation at the registered office designated in the foregoing Articles of Incorporation, the undersigned accepts the designation.

STEPHEN F. VOIGT, P.A.

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