

P98000044998

Patrick J. Shelow

Tel: 954 -796-9902 Fax: 954 -796-9691

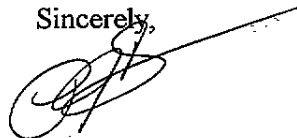
Wednesday, May 13, 1998

State of Florida
Department of Corporations

Please find enclosed a check in the amount of \$ 122.50 to incorporate
Queenborough Rolling Mill Co.

Should you have any questions please feel free to call. Thank you.

Sincerely,



Patrick J. Shelow

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98 MAY 15 AM 10:20
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

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5/19/98

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98 MAY 15 AM 10:20

**ARTICLE OF INCORPORATION
OF
Queenborough Rolling Mill Co.**

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

The undersigned subscriber to these Articles of Incorporation, a natural person competent to contract, hereby forms a corporation under the laws of the State of Florida.

ARTICLE I. Name

The name of the corporation shall be **QUEENBOROUGH ROLLING MILL CO.** The principal place of business of this corporation shall be 10791 NW 5th Place Coral Springs, FL. 33071.

ARTICLE II. Nature of Business

This corporation may engage or transact in any or all lawful activities or business permitted under the laws of the United States, the State of Florida or any other state, country, territory or nation.

ARTICLE III. Capital Stock

The maximum number of shares of stock that this corporation is authorized to have outstanding at any one time is 1000 shares of common stock having a par value of US\$ 1.00 per share.

ARTICLE IV. Address

The street address of the initial registered office of the corporation shall be 10791 NW 5th Place Coral Springs, FL. 33031 and the name of the initial registered agent of the corporation at address is Patrick J. Shelow

ARTICLE V. Term of Existence

This corporation is to exist perpetually.

ARTICLE VI. Preemptive Rights

Every shareholder upon the sale for cash of any new stock of this corporation of the same kind, class, or series as that which he already holds, shall have the right to purchase his pro rata share thereof at the price at which it is offered to others.

ARTICLES VII. Officers and Directors

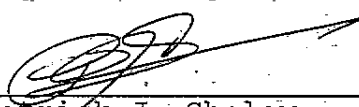
This corporation shall have three officers and one director initially. The name and street address of the initial officers and directors who shall hold office for two years, or until their successors are elected is:

1. Patrick J Shelow President
2. Patrick J. Shelow Secretary / Treasurer
3. Patrick J. Shelow Director

ARTICLE VIII. Subscriber

The name and address of the subscriber to these Article of Incorporation is: Patrick J. Shelow 10791 NW 5th Place Coral Springs, Miami, FL. 33071

IN WITNESS WHEREOF, the undersigned has hereunto set his hand and seal on this _____ May, 1998. I hereby accept the responsibilities as Registered Agent for said corporation.



Patrick J. Shelow

State of Florida
County of Broward

The foregoing instrument was acknowledged before me this 14 day of May, 1998, by Patrick J. Shelow.

