

Edward L. Stahley, P.A.

Attorney at Law

VILLA D - 150 FORTENBERRY ROAD
MERRITT ISLAND, FLORIDA 32954-1766

POST OFFICE BOX 1766

(407) 453-3602

FAX (407) 453-3678

January 27, 1998

Hon. Sandra B. Morton
Secretary of State
P.O. Box 632
Tallahassee, Florida 32311

P98000010252

RE: Indian River Aluminum, Inc.
Our File No. 98-17

Dear Madame:

Enclosed find Articles Of Incorporation for Indian River Aluminum, Inc. which we desire to incorporate under the laws of the State of Florida. We are also enclosing herewith a certificate designating place and agent for service of process, along with our check in the amount of \$122.50 to cover the following incorporation fees:

Filing Fee	\$ 35.00
Certified Copy	52.50
Registered Agent Designation	\$ 35.00

Please attach your certificate to the enclosed copy of the Articles Of Incorporation, returning same to me at your earliest convenience.

With kindest regards, I remain

300002417073--7
-01/30/98-01045-013
***122.50 ***122.50

Very truly yours,

Edward L. Stahley

Edward L. Stahley

ELS/vjr

Enclosures

FILED
98 JAN 30 PM 2:03
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

Handwritten signature and date: 1/30/98

ARTICLES OF INCORPORATION
OF

INDIAN RIVER ALUMINUM, INC.

KNOW ALL MEN BY THESE PRESENTS: That the undersigned hereby organizes and incorporates for the purpose of forming a body corporation under and by virtue of "CHAPTER 607, CORPORATION LAW, FLORIDA STATUTES, 1995", as amended, for the transaction of business, and under the following charter:

ARTICLE I

The name of the corporation shall be INDIAN RIVER ALUMINUM, INC. -

ARTICLE II

The general nature of the business to be transacted by this corporation shall be: To own, manage and otherwise operate a manufacturing business, and all functions related thereto; to acquire, own, hold, lease, manage, hypothecate and dispose of and to deal in real property and personal property of every kind and nature, both within and without the State of Florida; to acquire, own, hold, manage, hypothecate and deal in stocks, bonds, mortgages, debentures, securities and obligations of every kind, including the capital stock of this company; to lease, collect and dispose of interest, debentures, and income upon and of and from any of the stocks, bonds, mortgages, debentures, obligations and other property of the corporation, and to have any and all rights,

FILED
98 JAN 30 PM 2:03
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

powers and privileges of individual owners thereof; to furnish capital material, etcetera in the organization and development of the corporation and business enterprise; to carry on or undertake any business undertaking, transaction or operation, commonly carried on or undertaken by capitalists, promoters, financiers, contractors, merchants, brokers, concessionaires, commission men and agents; to borrow money in its corporate name, and to secure the same with obligations, pledges, mortgages or otherwise; to issue bonds of trust or mortgages of or upon the whole or any part of the property owned by the corporation, and to sell or pledge such bonds of trust and debentures for corporate purposes, and when the Board of Directors may determine, to engage in any other business or to do any and all acts and things incident to or which the Board of Directors may deem necessary to the carrying out of or for the success of any business outlined above; to engage in any lawful business whatsoever, whether herein mentioned or not.

To act as agents for leasing, managing, mortgaging, buying, selling and developing and improving real estate; to act as agents in buying and selling stocks, bonds, mortgages, debentures, securities, and obligations of every nature, and to act under appointment made by Power of Attorney or otherwise; to guarantee the payment of principal and interest on mortgages and securities and to make any contract of guaranty and indemnity which the Board

of Directors may deem advisable; to make, purchase, negotiate and deal in loans, either on its behalf or as agents or otherwise; to act as an entrepreneur or a general agent for any business which may be conveniently carried on in connection therewith.

ARTICLE III

The total amount of the capital stock of the corporation shall be ONE THOUSAND (1,000) shares of common stock, having a nominal or par value of ONE (\$1.00) DOLLAR per share.

The whole or any part of the capital stock of the corporation shall be payable in lawful money of the United States of America, or property, labor or services at a just valuation as shall be fixed by the Board of Directors. Property or labor also may be purchased with the capital stock at such valuation as shall be fixed by the Directors.

ARTICLE IV

The amount of the capital, in lawful money of the United States of America, or its equivalent, with which the corporation shall begin business shall be the sum of FIVE HUNDRED (\$500.00) DOLLARS or more.

ARTICLE V

The corporation shall have perpetual existence.

ARTICLE VI

The Board of Directors of this corporation shall be any number not less than one or more than thirteen, fixed from time to time by the By-laws of the company.

ARTICLE VII

The principal office, or place of business, of this corporation shall be: 4680 Brentwood Drive, Cocoa, FL 32927.

ARTICLE VIII

The names and post office addresses of the first Board of Directors, who, subject to the provisions of the Certificate of Incorporation, the By-laws of this corporation and "CHAPTER 607, CORPORATION LAW, FLORIDA STATUTES, 1995", as amended, shall hold offices until the first meeting of the incorporators of said corporation, or until their successors are elected and qualified, shall be:

<u>DIRECTORS</u>	<u>POST OFFICE ADDRESS</u>
FREDERICK B. RIPPON	4680 Brentwood Drive Cocoa, FL 32927
TRAVIS E. RIPPON	4680 Brentwood Drive Cocoa, FL 32927

ARTICLE IX

The names and post office addresses of the subscribers of these Articles of Incorporation, the number of shares each agrees to take, and the value of the consideration therefore, (the sum of

which is not less than the amount of initial capital specified in Article IV), are as follows:

<u>NAME</u>	<u>ADDRESS</u>	<u>NO. SHARES</u>	<u>CONSIDERATION</u>
FREDERICK B. RIPPON	4680 Brentwood Dr. Cocoa, FL 32927	400	\$400.00
TRAVIS E. RIPPON	4680 Brentwood Dr. Cocoa, FL 32927	100	\$100.00

ARTICLE X

The incorporators hereby designate FREDERICK B. RIPPON as registered agent and the registered office address is: 4680 Brentwood Drive, Cocoa, FL 32927.

ARTICLE XI

The business of the corporation shall be managed, controlled, and conducted by a President, Vice-President, Secretary and Treasurer (any person may hold two or more offices) and by a Board of Directors. The directors shall be chosen annually after the annual meeting of stockholders. The officers who shall serve during the first year of the existence of the corporation or until their successors are elected and qualified, shall be:

<u>OFFICER</u>	<u>ADDRESS</u>
FREDERICK B. RIPPON President	4680 Brentwood Drive Cocoa, FL 32927
TRAVIS E. RIPPON Secretary/Treasurer	4680 Brentwood Drive Cocoa, FL 32927

At the first meeting after incorporation, the incorporators, or the then stockholders, may proceed with the election of a President, Vice-President, Secretary, Assistant Secretary, Treasurer and Assistant Treasurer, if they choose, to fill the positions of those same terms, to-wit: during the first year of the existence of the corporation, or until after their successors are elected and qualified. The number of directors and their terms of office and manner of election, as well as their duties, shall be prescribed in the By-laws of the company.

A majority of the directors present at the meeting duly and regularly called shall constitute a quorum, and a majority vote of directors present shall control.

The first meeting of the stockholders will be held at the office of the Corporation at 4680 Brentwood Drive, Cocoa, FL 32927, on the 16th day of January, 1998, and thereafter on the 3rd Friday of January of each year unless changed by the By-Laws of this company.

All payments for stock shall be payable in lawful money of the United States of America; provided, however, that any designated portion of the stock shall be made payable in property, labor or services at a just valuation to be fixed by the incorporation or by the directors at a meeting called for such purpose. Property, labor or services may be also purchased or paid for with the capital stock at a just valuation of such property,

labor or services to be fixed by the directors of the company, at a meeting called for such purpose. All stock issued shall be fully paid and nonassessable. Stock shall be transferable only in a manner prescribed in the By-Laws and every person becoming a stockholder by such transfer shall in proportion to his stock, succeed to all the rights and liabilities of the prior stockholder.

Immediately after the adjustment of the annual meeting of the stockholders, the directors shall hold their annual meeting for the election of officers and such other business as may properly come before this meeting. Meetings of the Board of Directors shall be held within or without the State of Florida, but meetings of the stockholders shall be held at the principal office of the corporation at 4680 Brentwood Drive, Cocoa, FL 32927. This corporation may have such other places to transact business within or without the State of Florida as may be deemed desirable.

The amount of indebtedness or liability to which the corporation may, at any time, subject itself, shall be unlimited. The corporation shall adopt By-Laws for the government of its affairs not inconsistent with the Articles of Incorporation and the Laws of the State of Florida, which may be amended or replaced as provided by said By-Laws.

IN WITNESS WHEREOF, the subscribers hereby sets their
hands and seals, this 27th day of January, 1998.

Signed, seal, and delivered
in the presence of:

Edward L. Stahley
Witness

Valerie J. Ryland
Witness

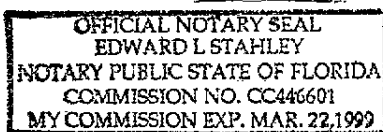
FREDERICK B. RIPPON
FREDERICK B. RIPPON

TRAVIS E. RIPPON
TRAVIS E. RIPPON

STATE OF FLORIDA
COUNTY OF BREVARD

BEFORE ME, a Notary Public, in and for the State of
Florida, At Large, personally appeared FREDERICK B. RIPPON and
TRAVIS E. RIPPON known to be the persons who executed the foregoing
Articles of Incorporation of INDIAN RIVER ALUMINUM, INC., and they
acknowledged before me that they executed same for the purposes
therein expressed.

IN WITNESS WHEREOF, I have hereunto set my hand and
affixed my official seal in said County and State, this 27th
day of January, 1998.



Edward L. Stahley
Edward L. Stahley
Notary Public - State of Florida
At Large
Commission No. CC446601
My commission expires: 3-22-99

ACKNOWLEDGMENT

Having been named to accept service of process for the above corporation, at the place designated in this certificate, I hereby agree to act in this capacity and agree to comply with the provisions of said act relative to keeping said office open.


FREDERICK B. RIPPON
Registered Agent

CERTIFICATE DESIGNATING PLACE OF BUSINESS OR DOMICILE FOR THE
SERVICE OF PROCESS WITHIN FLORIDA, NAMING AGENT UPON WHOM SERVICE
OF PROCESS MAY BE SERVED

IN COMPLIANCE WITH SECTION 48.091 FLORIDA STATUTES, THE FOLLOWING
IS SUBMITTED:

FIRST--THAT INDIAN RIVER ALUMINUM, INC. DESIRING TO ORGANIZE OR
QUALIFY UNDER THE LAWS OF THE STATE OF FLORIDA, WITH ITS PRINCIPAL
PLACE OF BUSINESS AT 4680 BRENTWOOD DRIVE, COCOA, FL 32927, BREVARD
COUNTY, STATE OF FLORIDA, HAS NAMED FREDERICK B. RIPPON, LOCATED AT
4680 BRENTWOOD DRIVE, COCOA, FL 32927, ITS AGENT TO ACCEPT SERVICE
OF PROCESS WITHIN FLORIDA.

SIGNATURE:


FREDERICK B. RIPPON

TITLE:

President

DATE:

Jan. 27, 1998

HAVING BEEN NAMED TO ACCEPT SERVICE OF PROCESS FOR THE ABOVE STATED
CORPORATION, AT THE PLACE DESIGNATED IN THIS CERTIFICATE, I HEREBY
AGREE TO ACT IN THIS CAPACITY, AND I FURTHER AGREE TO COMPLY WITH
THE PROVISIONS OF ALL STATUTES RELATIVE TO THE PROPER AND COMPLETE
PERFORMANCE OF MY DUTIES.

SIGNATURE:


FREDERICK B. RIPPON

DATE:

Jan. 27, 1998

FILED
98 JAN 30 PM 2:03
SECRETARY OF STATE
TALLAHASSEE, FLORIDA