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VELLO VESKI
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November 21, 1997

Florida Department of State
Division of Corporations
P. O. Box 6327
Tallahassee, FL 32314

500002359185--7
-12/01/97--01115--003
*****70.00 *****70.00

Gentlemen:

Re: QUALITY ALUMINUM PRODUCTS, INC.

Enclosed is an original and one copy of Articles of Incorporation for the above corporation.

My check in the sum of \$70.00 is enclosed as follows:

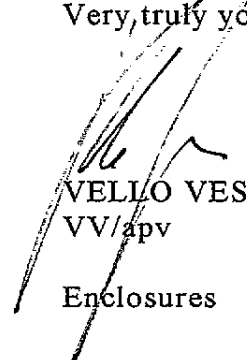
Filing Fee	\$35.00
Registered Agent Designation	35.00

If you would be so kind, please "clock in the copy showing the original has been filed and return to me.

If you should have any questions, please feel free to call me collect.

Your courtesies are greatly appreciated.

Very, truly yours,


VELLO VESKI
VV/apv

Enclosures

FILED
97 DEC - 1 PM 3:39
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

PK 12-3-97

ARTICLES OF INCORPORATION
of
QUALITY ALUMINUM PRODUCTS, INC.

THE UNDERSIGNED incorporator(s), for the purpose of forming a corporation under the Florida Business Corporation Act, hereby adopts the following Articles of Incorporation:

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

ARTICLE I: NAME

The name of the corporation shall be **QUALITY ALUMINUM PRODUCTS, INC.**

ARTICLE II: PRINCIPAL OFFICE

The principal place of business and mailing address of this corporation shall be: 1060 S. W. Martin Downs Boulevard, Palm City, Florida 34990.

ARTICLE III: CAPITAL STOCK

The number of shares of stock that this corporation is authorized to have outstanding at any one time is 100 shares, all of one class, ONE (\$1.00) DOLLAR par value.

ARTICLE IV: INITIAL REGISTERED AGENT AND ADDRESS

The name and address of the initial registered agent is: **VELLO VESKI, 1060 S. W. Martin Downs Boulevard, Palm City, Florida 34990.**

ARTICLE V: INCORPORATOR(S)

The name and street address of the incorporator to these Articles of Incorporation is: **VELLO VESKI, 1060 S. W. Martin Downs Boulevard, Palm City, Florida 34990.**

THE UNDERSIGNED has executed these Articles of Incorporation this 21st day of November, 19 97




VELLO VESKI, Incorporator

Re: Quality Aluminum Products, Inc.

ACCEPTANCE OF APPOINTMENT BY REGISTERED AGENT

Having been named as Registered Agent and to accept service of process for the above stated corporation at the place designated above, I hereby accept the appointment as Registered Agent and agree to act in this capacity. I further agree to comply with the provisions of all statutes relating to the proper and complete performance of my duties, and I am familiar with and accept the obligations of my position as registered agent.

DATE: November 21, 1997



VELLO VESKI

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TALLAHASSEE, FLORIDA