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FILED
SECRETARY OF STATE
DIVISION OF CORPORATE

September 3, 1997

97 SEP -8 AM 9:54

State of Florida
Department of State
Corporate Division
The Capital
Tallahassee, Fla. 32301

Re.: RELASTOMER, INC., A FLORIDA CORPORATION

Gentlemen:


Enclosed is an original and one copy of the Articles of Incorporation for the above corporation. Please file the original in your offices and certify and return to us one certified copy.

We are enclosing our check in the amount of \$122.50.

\$35.00 Filing Fee
35.00 Certificate designation
registered agent
52.50 Certified copy
\$122.50

Kindly give this matter your attention.

Very truly yours,


ALVARO GOULART
RELASTOMER, INC.

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CLERK OF STATE
DIVISION OF CORPORATE AFFAIRS

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ARTICLES OF INCORPORATION
OF
RELASTOMER, INC.

ARTICLE I -- NAME

The name of this corporation is RELASTOMER, INC. with a principal office and mailing address of 2522 SW 27th AVE, Ocala, Florida 34474.

ARTICLE II -- DURATION

This corporation shall have perpetual existence commencing on the date of the filing of this Articles with the Department of State.

ARTICLE III -- PURPOSE

This corporation is organized for the purpose of transacting any or all lawful business for which corporations may be incorporated under Chapter 607, Florida Statutes, as now exists or may after be amended.

ARTICLE IV -- AUTHORITY OF DIRECTORS

The board, subject to any specific written limitations or restrictions imposed by the law or by these Articles of Incorporation (articles), shall direct the carrying out of the purposes and exercise the powers of the corporation without previous authorization or subsequent approval by the shareholders of the corporation.

ARTICLE V -- CAPITAL STOCK

V-1 STOCK CERTIFICATES. Certificates of stock shall be signed by the President or the Vice President, jointly with the Secretary, and the seal of the corporation shall be impressed thereon.

V-2 NUMBER OF AUTHORIZED SHARES.

There must be two classes of common stock: voting and non voting. The aggregate number of shares that the corporation shall have the authority to issue is 5,000 shares, with \$1.00 par value. of voting stock and the authority to issue 5,000 shares, with \$1.00 par value of non voting stock.

ARTICLE VI - PRE - EMPTIVE RIGHTS

Every shareholder, upon the sale for cash of any new stock of this corporation, shall have the right to purchase his pro-rate share thereof (as nearly as may be done without issuance of fractional shares) at the price at which it is offered to others.

ARTICLE VI - INITIAL REGISTERED OFFICE AND AGENT

The address of the initial register office of this corporation is 2522 SW 27th Ave, Ocala, Fl. 34474 and the name of the initial registered agent at such address is Vivien L. Swanson.

ARTICLE VII - BYLAWS

The power to adopt, alter, amend or repeal Bylaws shall be vested in the Board of Directors, except where the shareholders specifically provide in any Bylaw made by them that such Bylaws shall not be altered, amended or repealed by the Board.

ARTICLE VIII - INITIAL BOARD OF DIRECTORS

This corporation shall have one Director constituting the initial Board of Directors. The number of Directors may be either increased or decreased from time to time by the bylaws, however, there shall never be less than one director nor more than ten. The name and address of the initial Board of Directors is:

Name	Address
ALVARO GOULART	2522 SW 27th Ave., Ocala Fl 34474

ARTICLE IX - INCORPORATORS

The name and address of the Incorporator signing these articles is:

Name	Address
ALVARO GOULART	2522 SW 27th Ave, Ocala, FL 34474

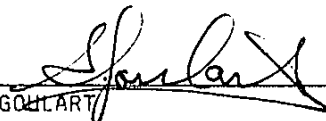
ARTICLE X - INDEMNIFICATION

The corporation shall indemnify any Officer or Director or any former Officer or Director, to the full extent permitted by law.

ARTICLE XI - AMENDMENT

This corporation reserves the right to amend or repeal any provision contained in these Articles of Incorporation, or any amendment hereto, by a majority vote of the Board of Directors, and any right conferred upon the shareholders is subject to this reservation.

IN WITNESS WHEREOF, the undersigned Incorporators has executed these Articles of Incorporation on the 3rd day of September, 1997.




ALVARO GOULART

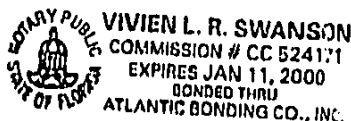
STATE OF FLORIDA, COUNTY OF MARION

Before me, a Notary Public personally appeared ALVARO GOULART to me well known and known to be the persons described in and who executed the foregoing Articles of Incorporation and acknowledged to and before me that they executed said Articles of Incorporation for the purpose therein expressed.

IN WITNESS WHEREOF, I have set my hand and seal in the State and County above this 3rd day of September, 1997.



Notary Public
State of Florida
My commission expires:



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DIVISION OF CORPORATIONS

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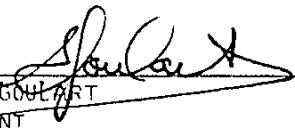
REGISTERED AGENT

CERTIFICATE DESIGNATING REGISTERED AGENT AND PLACE OF
BUSINESS OR DOMICILE FOR THE SERVICE OF PROCESS WITHIN
FLORIDA, AND ACCEPTANCE OF AGENT UPON WHOM PROCESS MAY
BE SERVED.

In compliance with Section 607.023 Florida Statutes, the
following is submitted:

FIRST, that RELASTOMER, INC., a Florida corporation
desiring to organized or qualify under the laws of the State of
Florida, with its principal place of business at Ocala, Marion
County, Florida, has name VIVIEN L. SWANSON, with his
principal place of residence at 2522 SW 27th Ave. Ocala,
Florida 34474 as its agent to accept service of process within
Florida.

Dated:


ALVARO BOULART
PRESIDENT

Having been named to accept service of process for the above
named corporation, at the place designated in this certificate, I
hereby agree to act in this capacity, and I further agree to
comply with the provisions of all statutes relative to the proper
performance of my duties.


VIVIEN L. SWANSON

Registrar Agent

REGISTER AGENT