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**CORPORATE
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Amended & Restated
Articles

1.) Federal Machine & Industrial Services, Inc
(CORPORATE NAME & DOCUMENT #)

2.) _____
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4.) _____
(CORPORATE NAME & DOCUMENT #)

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AMENDED AND RESTATED
ARTICLES OF INCORPORATION
OF
FEDERAL MACHINE & INDUSTRIAL SERVICES INC.

Pursuant to the provisions of Chapter 607, Florida Statutes, the undersigned Corporation adopts the following Amended and Restated Articles of Incorporation. This Corporation's Articles of Incorporation were filed on May 15, 1997; Document Number P97000043392.

ARTICLE I - NAME

The name of this Corporation is:
Federal Machine & Industrial Services Inc.

ARTICLE II - PRINCIPAL OFFICE

The principal place of business of the Corporation is:

101 St. Andrews Street
Jacksonville, FL 32254

The mailing address of the Corporation is:

101 St. Andrews Street
Jacksonville, FL 32254

ARTICLE III - DURATION

This Corporation commenced its corporate existence on May 15, 1997. This Corporation shall exist perpetually. These Amended and Restated Articles of Incorporation shall become effective on January 1, 2000.

ARTICLE IV - PURPOSE

This Corporation is organized for the following purpose:

The transaction of any and all lawful business for which corporations may be incorporated, including but not limited to those powers enumerated in Florida Statutes §607.0302, et. seq., as amended, and the doing of all lawful things related thereto.

ARTICLE V - CAPITAL STOCK

This Corporation is authorized to issue Seven Thousand Five Hundred (7,500) shares of One and NO/100 Dollar (\$1.00) par value common stock. Each outstanding share, regardless of class, shall be entitled to one (1) vote on each matter submitted to a vote at a meeting of the shareholders, unless otherwise designated as "NONVOTING" by a resolution recorded in the Corporation's minute book and a similar legend on the subject certificate(s). The shares of stock may be issued for such consideration, having a value not less than the par value of the shares issued therefor, as is determined from time to time by the Board of Directors, to be paid, in whole or in part, in cash or other property, tangible or intangible, or in labor or services actually performed for the Corporation.

ARTICLE VI - REGISTERED AGENT AND OFFICE

The name of the registered agent and the street address of the registered agent of this Corporation is:

Michael T. Singleton
101 St. Andrews Street
Jacksonville, FL 32254

ARTICLE VII - BOARD OF DIRECTORS

The number of directors may be either increased or decreased from time to time but shall never be less than one (1). All corporate powers shall be exercised by and under the authority of, and the business and affairs of the Corporation shall be managed under the direction of, the Board of Directors. Any and all powers and duties conferred to or imposed upon the Board of Directors, shall be by a resolution of the shareholders and/or contained within the duly adopted Bylaws of the Corporation.

The names and addresses of the directors are as follows:

Michael T. Singleton
8029 Bagpipe Lane
Jacksonville, FL 32244

Scott S. Singleton
350 Crossings Boulevard
Apt. 1006
Orange Park, FL 32073

ARTICLE VIII - RESTRAINT ON TRANSFER OF SHARES

The shareholders may, by agreement, impose any reasonable restraint on the transfer or alienation of shares.

ARTICLE IX - INDEMNIFICATION

The Corporation may indemnify any present or former officer, incorporator, or director, or person exercising powers and duties of a director, to the full extent now or hereafter permitted by law.

ARTICLE X - AMENDMENT

The shareholders reserve the right to alter, amend or repeal any provisions contained in these Articles of Incorporation, or to adopt new provisions. These Articles of Incorporation may be amended by a simple majority vote (greater than 50%) of the voting stock of the Corporation that is present, at any regular meeting of the shareholders or at any special meeting of the shareholders called for that purpose. These Articles of Incorporation may be amended without a meeting as provided for in the Bylaws.


ARTICLE XI - ADOPTION

These Amended and Restated Articles of Incorporation were adopted and approved by a unanimous vote of the directors of the Corporation and by a unanimous vote of the shareholders of the Corporation, which was a sufficient number to approve these Amended and Restated Articles of Incorporation, on November 20, 1999.


IN WITNESS WHEREOF, the undersigned authorized officers have executed these Amended and Restated Articles of Incorporation on behalf of the Corporation and in their capacity as officers and directors on this 14TH day of December, 1999.

Federal Machine & Industrial Services Inc.
a Florida corporation

BY:


Michael T. Singleton,
President/Director

ATTEST:


Melissa M. Singleton,
Secretary

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CERTIFICATE OF ACCEPTANCE OF REGISTERED AGENT

Pursuant to Section 48.091 and Section 607.0501, Florida Statutes, the following is submitted:

Federal Machine & Industrial Services Inc., organized under the laws of the State of Florida, with its principal office as indicated in the Articles of Incorporation in the State of Florida, has named as its agent to accept service of process within this State:

Michael T. Singleton
101 St. Andrews Street
Jacksonville, FL 32254

ACKNOWLEDGEMENT:

Having been named as Registered Agent to accept service of process for the above stated Corporation, at the place designated in this certificate, I hereby agree to act in this capacity, and agree to comply with the provisions of said Act.


Michael T. Singleton