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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

March 11, 1997

Corporate Records Bureau
Division of Corporations
Department of State
P.O. Box 6327
Tallahassee, FL 32314

RECEIVED DATE
3-11-97

Re: Aluminum Tech Systems, Inc.

000002114880-4
-03/17/97-01048-013-4
****122.50 ****122.50

Gentlemen:

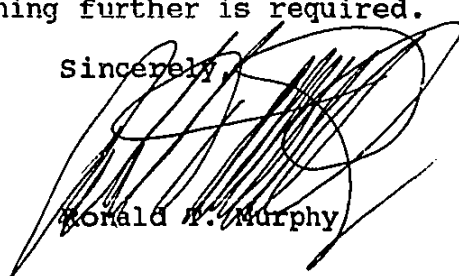
I am enclosing the original and one executed copy of proposed Articles of Incorporation for Aluminum Tech Systems, Inc., together with a Certificate Designating Registered Agent. Please approve and file the originals and return a certified copy to me.

Also enclosed is my check payable to you for your charges as follows:

Filing fee	\$ 35.00
Certified Copy	52.50
Registered Agent Designation	<u>35.00</u>
TOTAL	\$122.50

Please let us know if anything further is required.

Sincerely,


Ronald T. Murphy

RTM:cs

Enclosure

RTM
3/20/97

ARTICLES OF INCORPORATION
OF
ALUMINUM TECH SYSTEMS, INC.

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

The undersigned Incorporator to these Articles of Incorporation, a natural person competent to contract, hereby forms a corporation under the laws of the State of Florida.

ARTICLE I. NAME

The name of this Corporation is: ALUMINUM TECH SYSTEMS, INC.

ARTICLE II. PERMITTED BUSINESS AND ACTIVITIES

This Corporation may engage in every phase of any and all activities or businesses permitted by the laws of the United States and the State of Florida or any other state, territory, district or possession of the United States and all such activities or businesses as may be permitted in any foreign country. Without limited the generality of the foregoing, the Corporation shall have power to:

- a) Conduct business, have one or more offices in, and buy, hold, mortgage, sell, convey, lease or otherwise dispose of real and personal property, and buy, hold, mortgage, sell, convey or otherwise dispose of franchises in this state and in any of the several states, territories, possessions and dependencies of the United States, the District of Columbia and in foreign countries.
- b) Purchase the Corporate assets of any other corporation and engage in the same character of business.
- c) Acquire, enjoy, utilize and dispose of patents, copyrights and trademarks and any licenses or other rights or interests

thereunder or therein.

d) Take, hold, sell and convey such property as may be necessary in order to obtain or secure payment of any indebtedness or liability to it.

e) Guarantee, endorse, purchase, hold, sell, transfer, mortgage, pledge or otherwise dispose of the shares of the capital stock of, or any bonds, securities or other evidences of indebtedness created by any other corporation of this State or any other state or government and while owner of such stock to exercise all the rights, powers and privileges of ownership, including the right to vote such stock.

f) Purchase, hold, sell and transfer shares of its own capital stock from the surplus of its assets over its liabilities, including capital. Shares of its own capital stock, owned by this Corporation, shall not be voted directly or indirectly or counted as outstanding for the purpose of any shareholders' quorum or vote.

g) Contract debts and borrow money, issue and sell or pledge bonds, debentures, notes and other evidences of indebtedness, and execute such mortgages, transfers of corporate property or other instruments, to secure the payment of corporate indebtedness as required.

h) Make gifts for educational, scientific or charitable purposes.

i) Indemnify any person made a party, or threatened to be made a party, to any threatened, pending or completed action, suit or proceeding against liability for their good faith acts and

omissions to the extent provided by law.

j) Purchase and maintain insurance on behalf of any person who is or was a director, officer, employee, or agent of the corporation, or is or was serving at the request of the corporation as a director, officer, employee or agent of another corporation, partnership, joint venture, trust or other enterprise against liability asserted against him and incurred by him in any such capacity or arising out of his status as such, whether or not the corporation would have the power to indemnify him against such liability under the provisions of subsection i) hereof.

k) Enter into general partnership, limited partnerships (whether the corporation be a limited or general partner), joint ventures, syndicates, pools, associations and other arrangements for carrying on one or more of the purposes set forth in this certificate of incorporation, jointly or in common with others, so long as the participating corporation, person or association would have power to do so alone.

The foregoing clauses are both purposes and powers, and the foregoing enumeration of specific powers does not limited or restrict in any manner the powers of the corporation.

ARTICLE III. CAPITAL STOCK

The maximum number of shares of stock that this Corporation is authorized to have outstanding at any one time is 100,000 shares of common stock, having no par value. The consideration to be paid for each share shall be as fixed by the Board of Directors and may take the form of services rendered, cash, property or any other

form with a value, in the judgment of the board of directors is equivalent to or greater than the value of the shares.

ARTICLE IV. TERM OF EXISTENCE

This Corporation is to exist perpetually, beginning March 11, 1997.

ARTICLE V. PRINCIPAL BUSINESS ADDRESS

The street address of the initial principal office of the Corporation in the State of Florida is 4500 U.S. Highway 92, East, Lakeland, Florida 33801. The Board of Directors may from time to time move the principal office to any other address in Florida, and may establish branch offices in such other place or places within or without the State of Florida as it may designate.

ARTICLE VI. INITIAL REGISTERED OFFICE, REGISTERED AGENT

The initial registered office of the Corporation in the State of Florida is 4500 U.S. Highway 92, East, Lakeland, FL 33801, and the name of the Corporation's initial registered agent at that address is Byers Levy. The Board of Directors may from time to time move the registered office to any other address in Florida.

ARTICLE VII. DIRECTORS

This Corporation shall have six (6) directors initially. The number of directors may be increased or diminished from time to time, as provided in the Bylaws.

ARTICLE VIII. DIRECTORS' POWERS

The Board of Directors shall have the power to fix or change salaries of the directors as directors and as officers, to permit contracts or other transactions between the Corporation and one or

more of its directors individually or businesses in which one or more of its directors are interested, and to exercise such other powers of the Corporation as are not inconsistent with these Articles or with any Bylaws that may be adopted by the shareholders.

Without limiting the generality of the foregoing, no contract or other transaction between this Corporation and one or more of its directors, or between this Corporation and any other firm of which one or more of its directors are members or employees, or in which they are interested, or between this Corporation and any corporation, association or other enterprise of which one or more of its directors are shareholders, members, directors, officers or employees or in which they are interested, shall be deemed to be invalid because of the presence of such director or directors at the meeting of the Board of Directors of this Corporation, which acts upon, or in reference to, such contract or transaction, or because of his or their participation in such action, if the fact of such interest shall be disclosed or known to the Board of Directors and the Board of Directors shall, nevertheless, authorize, approve and ratify such contract or transaction by a vote of a majority of the directors (such interested director or directors to be counted in determining whether a quorum is present, but not to be counted in calculating the majority necessary to carry such vote). This paragraph shall not be construed to invalidate any contract or other transaction that would otherwise be valid under the common or statutory law applicable thereto.

ARTICLE IX. ORIGINAL DIRECTORS

The names and street addresses of each member of the first Board of Directors are:

<u>Name</u>	<u>Address</u>
Byers Levy	4429 Arlington Park Drive Lakeland, FL 33801
Michael E. Wnek	526 Hillside Drive Auburndale, FL 33823
Marvin J. Knapp	2003 Shoreland Drive Auburndale, FL 33823
Randall L. Knapp	1510 North Lake Mirror Drive, NW Winter Haven, FL 33881
Jerry Herlong	856 Stratford Drive Lakeland, FL 33813
Eddie Morris	5702 Scott Lake Hills Lane Lakeland, FL 33813

Members of the first Board of Directors shall serve until their successors are elected or appointed and have qualified.

ARTICLE X. INCORPORATOR

The name and street address of the incorporator to these Articles of Incorporation is:

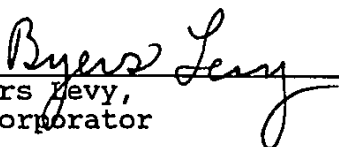
<u>Name</u>	<u>Address</u>
Byers Levy	4429 Arlington Park Drive Lakeland, FL 33801

The Incorporator of these Articles of Incorporation hereby assigns to this Corporation any and all of his rights under Section 606.0202, Florida Statutes, to constitute a corporation.

ARTICLE XI. AMENDMENTS

The Corporation reserves the right to amend, alter, change or repeal any provision contained in these Articles of Incorporation

in the manner now or hereafter prescribed by law; and all rights conferred on shareholders herein are granted and subject to this reservation. These Articles may be amended prior to the issuance of the stock of this Corporation by the unanimous approval or consent of the Board of Directors. Thereafter, every amendment shall be approved by the Board of Directors, proposed by them to the shareholders, and approved at a shareholders' meeting by a majority of the stock entitled to vote thereon or in such other manner as may be provided by law.


Byers Levy,
Incorporator

CERTIFICATE DESIGNATING PLACE OF BUSINESS OR DOMICILE
FOR THE SERVICE OF PROCESS WITHIN THIS STATE, NAMING
AGENT UPON WHOM PROCESS MAY BE SERVED

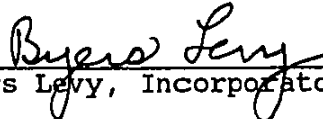
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SECRETARY OF STATE
TALLAHASSEE, FLORIDA


In accordance with Chapter 48.091, Florida Statutes, the
following is submitted, in compliance with said Statute:

That ALUMINUM TECH SYSTEMS, INC. desiring to organize under
the laws of the State of Florida, with its principal office, 4500
U.S. Highway 92, East, Lakeland, FL 33801, as indicated in the
Articles of Incorporation, at the City of Lakeland, County of Polk,
State of Florida, has named Byers Levy, 4500 U.S. Highway 92, East,
Lakeland, Polk County, Florida 33801, as its agent to accept
service of process within this state.


Byers Levy, Incorporator

ACKNOWLEDGEMENT

Having been named to accept service of process for the above-
stated Corporation, at the place designated in this certificate, I
hereby accept to act in this capacity and agree to comply with the
provision of said act relative to keeping open said office. I am
familiar with and accept the obligations of Florida Statutes
Section 607.0505.


Byers Levy,
Registered Agent