

# **2011 FOR PROFIT CORPORATION ANNUAL REPORT**

DOCUMENT# P96000018388

**Entity Name:** NANDITA SHANKAR M.D., P.A.

**FILED**  
**Apr 13, 2011**  
**Secretary of State**

**Current Principal Place of Business:**

8200 W SUNRISE BLVD #D6  
PLANTATION, FL 33322

**New Principal Place of Business:**

**Current Mailing Address:**  
8200 W SUNRISE BLVD #D6  
PLANTATION, FL 33322

**New Mailing Address:**

FEI Number: 65-0659614      FEI Number Applied For ( )      FEI Number Not Applicable ( )      Certificate of Status Desired ( )

**Name and Address of Current Registered Agent:**

BALASUBRAMANIAM, KIRUDDINAN  
2348 NW 94TH AVENUE  
CORAL SPRINGS, FL 33065 US

**Name and Address of New Registered Agent:**

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE:

Electronic Signature of Registered Agent

Date

**OFFICERS AND DIRECTORS:**

Title: PRES  
Name: SHANKAR, NANDITA  
Address: 8200 W SUNRISE BLVD #D6  
City-St-Zip: PLANTATION, FL 33322

I hereby certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with all other like empowered.

SIGNATURE: NANDITA SHANKAR M.D

Electronic Signature of Signing Officer or Director

PES

04/13/2011

Date