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WILSON, WILSON & LONG, P. A.
ATTORNEYS AT LAW

PALM HARBOR, FL 34684
11000 U. S. HIGHWAY 10 NORTH
(813) 708-7070

NEW PORT RICHEY, FL 34654
PARCO OFFICE CENTER
11000 GOVERNMENT DRIVE
NORTH 1
(813) 948-0011

TELECOPIER: (813) 708-7070

DENNIS H. LONG
DELL M. WILSON
WARREN A. WILSON, III
ANNETTE M. STRAND

MAILING ADDRESS:
P. O. BOX 1000
PALM HARBOR, FL 34684-1000

February 14, 1996

Corporate Records Bureau
Division of Corporations
Department of State
P. O. Box 6327
Tallahassee, Florida 32314

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-02/20/96--01045--012
****122.50 ****122.50

Re: **ROLL SALES, INC.**

Dear Sir,

Enclosed please find the original and one copy of the Articles of Incorporation of the above-named corporation, together with the Certificate Designating Registered Agent and Street Address for Service of Process Within Florida. Also enclosed is a check in the amount of \$122.50 to cover the following fees:

1. \$35.00 - Filing of Articles of Incorporation
2. \$35.00 - Designation of Registered Agent
3. \$52.50 - Certified copy

Please certify the enclosed copy of the Articles of Incorporation and return the same to me.

Thank you very much for your cooperation in this matter.

Sincerely,

T. Michelle Quick

T. Michelle Quick,
Legal Assistant/Office Manager

tmq
Enclosures
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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

SAB
2/21/96

**ARTICLES OF INCORPORATION
OF
ROLL SALES, INC.**

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

The undersigned incorporator to these Articles of Incorporation hereby forms a corporation under the laws of the State of Florida as follows:

ARTICLE I - NAME

The name of this corporation is **ROLL SALES, INC.**

ARTICLE II - TERM OF EXISTENCE

The date when corporate existence shall commence shall be the date of the filing of these Articles of Incorporation by the office of the Secretary of State of the State of Florida and the corporation shall have perpetual existence thereafter.

ARTICLE III - PURPOSES

This corporation is organized to include the transaction of any or all lawful business for which corporations may be incorporated under the laws of the United States and the State of Florida as presently enacted and as it may be amended from time to time.

ARTICLE IV - CAPITAL STOCK

This corporation is authorized to issue 7,500 shares of One Dollar (\$1.00) par value common stock, which shall all be of one class of Common Shares.

ARTICLE V - PREEMPTIVE RIGHTS

Every shareholder, upon the sale for cash of any new stock or authorized but unissued stock of this corporation of the same kind, class or series as that which he already holds, shall

have the right to purchase his prorata share (as nearly as may be done without issuance of fractional shares) at the price at which it is offered to others

ARTICLE VI - INITIAL REGISTERED OFFICE AND AGENT

The street address of the initial registered office of this corporation is at 1325 Rolling Ridge Road, Palm Harbor, Florida 34683, and the name of the initial registered agent of this corporation at that address is RICHARD WILEY.

ARTICLE VI - PRINCIPAL PLACE OF BUSINESS AND MAILING ADDRESS

The principal place of business for this corporation has not been established at this time; the mailing address is 1325 Rolling Ridge Road, Palm Harbor, Florida 34683.

ARTICLE VII - INITIAL BOARD OF DIRECTORS

This corporation shall have two (2) directors initially. The number of directors may be either increased or decreased from time to time by an amendment of the bylaws of this corporation in the manner provided by law, but shall never be less than two (2). The name and street address of the initial directors of this corporation who shall serve until a successor is duly elected and qualified are:

<u>Name</u>	<u>Address</u>
RICHARD WILEY	1325 Rolling Ridge Road Palm Harbor, Florida 34683
DORTHA WILEY	1325 Rolling Ridge Road Palm Harbor, Florida 34683

ARTICLE IX - INCORPORATOR

The name and street address of the incorporator signing these Articles of Incorporation is:

<u>Name</u>	<u>Address</u>
RICHARD WILEY	1325 Rolling Ridge Road Palm Harbor, Florida 34683

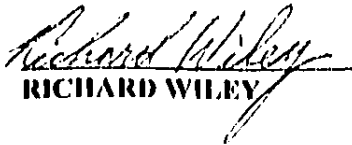
ARTICLE X - INDEMNIFICATION

The corporation shall indemnify any officer or director, or any former officer or director, to the full extent permitted by law.

ARTICLE XI - AMENDMENT OF ARTICLES

This corporation reserves the right to amend or repeal any provisions contained in these Articles of Incorporation, or any amendment hereto, and any right conferred upon the shareholders is subject to this reservation.

IN WITNESS WHEREOF, the undersigned incorporator has executed these Articles of Incorporation this 7 day of February, 1996.

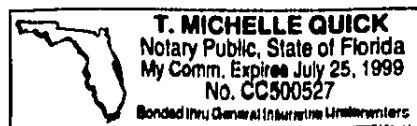

RICHARD WILEY

STATE OF FLORIDA
COUNTY OF PINELLAS

The foregoing instrument was acknowledged before me this 7th day of February, 1996, by RICHARD WILEY, who is personally known to me or who produced N/A as identification.


Notary Public

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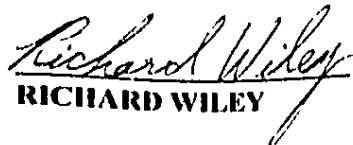
**CERTIFICATE DESIGNATING REGISTERED AGENT
AND STREET ADDRESS FOR SERVICE OF PROCESS
WITHIN FLORIDA**

Pursuant to Florida Statute (8.091), **ROLL SALES, INC.**, desiring to organize under the laws of the State of Florida, hereby designates **RICHARD WILEY**, located at 1325 Rolling Ridge Road, Palm Harbor, Florida, as its Registered Agent to accept service of process within the State of Florida.

ACCEPTANCE BY REGISTERED AGENT

Having been named Registered Agent and designated to accept service of process for the above stated corporation, at the place designated herein, I hereby agree to act in this capacity, and I further agree to comply with the provisions of all statutes relative to the proper and complete performance of my duties.

Dated: February 7, 1996


RICHARD WILEY

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA