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XX ARTICLES OF CERTIFICATE	INCORPORATION OF LIMITED PARTNERSHIP	
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ARTICLES OF INCORPORATION

OF

PLAMER, INC.

The undersigned incorporator hereby forms a corporation under Chapter 607 of the laws of the State of Florida.

ARTICLE I. NAME

The name of the corporation shall be:

PLAMER, INC.

The address of the principal office of this corporation shall be 848 Brickell Avenue, Suite 830, Miami, Florida 33131, and the mailing address of the corporation shall be c/o Caribe Express, 6701 Northwest 7th Street, Apartment 190, Miami, Florida 33126.

ARTICLE II. NATURE OF BUSINESS

This corporation may engage or transact in any or all lawful activities or business permitted under the laws of the United States, the State of Florida or any other state, country, territory or nation.

ARTICLE III. CAPITAL STOCK

The maximum number of shares of stock that this corporation is authorized to have outstanding at any one time is 5,000 shares of common stock having \$1.00 par value per share.

ARTICLE IV. REGISTERED AGENT

The street address of the initial registered office of the corporation shall be 1201 Hays Street, Tallahassee, Florida 32301, and the name of the initial registered agent of the corporation at that address is Corporation Service Company.

ARTICLE V. TERM OF EXISTENCE

This corporation is to exist perpetually.

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ARTICLE VI. DIRECTORS

All corporate powers shall be exercised by or under the authority of, and the business and affairs of the corporation managed under the direction of its Board of Directors, subject to any limitation set forth in these Articles of Incorporation. This corporation shall have one Director, initially. The names and addresses of the initial members of the Board of Directors are:

Paul Hogue	848 Brickell Avenue, Suite	830
Dir.	Miami, Florida 33131	

ARTICLE VII. OFFICERS

The name and addresses of the initial officers of the corporation who shall hold office for the first year of the corporation, or until their successors are elected or appointed are:

Paul Hogue848 Brickell Avenue, Suite 830Pres./Sec.Miami, Florida 33131

ARTICLE VIII. INCORPORATOR

The name and street address of the incorporator to these Articles of Incorporation:

Corporation Service Company 1201 Hays Street Tallahassee, Florida 32301

IN WIINESS WHEREOF, the undersigned agent of Corporation Service Company, has hereunto set their hand and seal of Corporation Service Company on July 27, 1995.

CORPORATION SERVICE COMPANY

Agent, Karen

ACCEPTANCE OF REGISTERED AGENT DESIGNATED IN ARTICLES OF INCORPORATION

j,

Corporation Service Company, a Delaware corporation authorized to transact business in this State, having a business office identical with the registered office of the corporation named above, and having been designated as the Registered Agent in the above and foregoing Articles, is familiar with and accepts the obligations of the position of Registered Agent under Section 607.0505, Florida Statutes.

CORPORATION SERVICE COMPANY

Rozar Agent, Karen /B

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ARTICLES OF AMENDMENT

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ARTICLES OF INCORPORATION

ARTICLE I of the Articles of Incorporation of PLAMER, INC. shall be amended to read as follows:

ARTICLE I. NAME

The name of the corporation shall be:

PLAMER PLASTIC, INC.

All other paragraphs and articles of the Articles of Incorporation shall remain unchanged.

The foregoing amendment was adopted by the Incorporator without shareholder action because shareholder action was not required.

The foregoing amendment was adopted on the 2nd day of August, 1995.

Corporation Service Company

Its Incorporator, Gail Shelby, as agent BY: