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NAME: ALPHA RESEARCH, INC.
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ARTICLES OF INCORPORATION

OF

ALPHA RESEARCH, INC.

(5)

THE UNDERSIGNED SUBSCRIBERS to these Articles of Incorporation, each a natural person, competent to contract, hereby associated themselves together to form a Corporation under the laws of the State of Florida.

ARTICLE 1
NAME

The name of this corporation is: ALPHA RESEARCH, INC.

ARTICLE 2
NATURE OF BUSINESS

The general nature of the business to be transacted by this corporation is:

(a) To engage in every aspect and phase of the business of research, development, marketing and manufacture of products which will help to alleviate hazardous energies.

(b) To manufacture, purchase, or otherwise acquire, and to own, mortgage, pledge, sell, assign, transfer, or otherwise dispose of, and to invest in, trade in, deal in and with goods, wares, merchandise, real and personal property, and services, of every class, kind and description; except, that it is not to conduct a banking, safe deposit, trust, insurance, surety, express, railroad, canal, telegraph, telephone or cemetery company, a building and loan association, fraternal benefit society, state of exposition.

(c) To conduct business in, have one or more offices in, and buy, hold, mortgage, sell, convey, lease, or otherwise dispose of real and personal property, including franchises, patents, copyrights, trademarks and licenses, in the State of Florida and in all other states and countries.

(d) To contract debts and borrow money, issue and sell or pledge bonds, debentures, notes and other evidences of indebtedness and execute such mortgages, transfers or evidence of corporate indebtedness as required.

These Articles Prepared By:

William C. Davis, III, Esq. Fla. Bar No. 091552
2655 Le Jeune Road, PH 2, Coral Gables, Fla. 33134
Telephone-305-448-3290

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(e) To purchase the corporate assets of any other corporation and engage in the same or other character of business.

ARTICLE THREE CAPITAL STOCK

The maximum number of shares that this corporation is authorized to have outstanding at any one time is 200 Shares of Common Stock having a nominal or par value of Five Dollars (\$5.00) per share.

ARTICLE FOUR INITIAL CAPITAL

The amount of capital with which this corporation will begin business is : More than Five Hundred Dollars (\$ 5.00).

ARTICLE FIVE TERM OF EXISTENCE

This corporation is to exist perpetually.

ARTICLE SIX ADDRESS

The initial address of the principal office of this corporation in the State of Florida is: 7027 S.W. 87th Court, Miami, Florida 33173.

The Registered Agent at the above office is: LOUIS J. BARBARA, Sr.

ARTICLE SEVEN DIRECTORS

This corporation shall have two (2) directors, initially. The number of directors may be increased or diminished from time to time, by By-Laws adopted by the stockholders, but shall never be less than two.

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**ARTICLE EIGHT
INITIAL DIRECTORS**

The names and addresses of the member of the first Board of Directors are: BOSCO CHAN and LOUIS J. BARBARA, Sr.; both of 7027 S.W. 87th Court, Miami, Florida 33173.

**ARTICLE NINE
SUBSCRIBERS**

The name and address of each Subscriber of these Articles of Incorporation, the number of shares of stock each agrees to take, and the value of the consideration therefore are: BOSCO CHAN and LOUIS J. BARBARA, SR., both of 7021 S.W. 87th Court, Miami, Florida 33173; 51 Shares each; Consideration- \$ 255.00 each.

**ARTICLE TEN
AMENDMENT**

These Articles of Incorporation may be amended in the manner provided by law. Every amendment shall be approved by the Board of Directors, proposed by them to the stockholders, and approved at stockholder's meeting by the majority of the stock entitled to vote thereon, unless all the directors and all the stockholders sign a written agreement manifesting their intention that a certain amendment of these Articles of Incorporation be made.


LOUIS J. BARBARA, Sr.


BOSCO CHAN

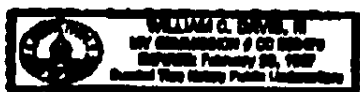
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STATE OF FLORIDA)
) SS:
 COUNTY OF DADE)

I HEREBY CERTIFY that on this day, Before me, a Notary Public duly authorized in the State of Florida, County of Dade, to take acknowledgments, personally appeared BOSCO CHAN and LOUIS J. BARBARA, SR., to me known to be the persons described in and who executed the foregoing Article of Incorporation, and acknowledged before me that they subscribed to the aforesaid Articles of Incorporation, and an oath was not taken. Said persons are personally known to me.

WITNESS my hand and official seal in Dade County, State of Florida, this 8th day of June, 1995.



[Signature]
 Notary Public Signature

WILLIAM C. DAVIS, III
 Printed Name of Notary

ACCEPTANCE OF REGISTERED AGENT

Having been named to serve as Registered Agent for this Corporation, I hereby accept such designation and agree to comply with the Law of the State of Florida regarding the keeping open of such corporate office.

[Signature]
 Registered Agent
 Louis J. Barbara, Sr.

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