

P93000083686

ARTICLES OF MERGER
Merger Sheet

MERGING:

700003084467--7

JCM PROPERTIES, JJCDC LAND TRUST, WELDING PROPERTIES, INC., a
Florida entity

INTO

AMERICAN TORCH TIP, LTD., a Florida entity, A99000000884

File date: September 17, 1999, effective October 1, 1999

Corporate Specialist: Shawn Logan