# **Electronic Articles of Incorporation For**

P18000087075 FILED October 18, 2018 Sec. Of State dlokeefe

KRISTINE CARDINALE, P.A.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

## Article I

The name of the corporation is:

KRISTINE CARDINALE, P.A.

## **Article II**

The principal place of business address:

1019 PERIWINKLE WAY SANIBEL, FL. 33957

The mailing address of the corporation is:

1019 PERIWINKLE WAY SANIBEL, FL. 33957

### **Article III**

The purpose for which this corporation is organized is:

THE CORPORATION MAY ENGAGE IN EACH AND EVERY ASPECT OF THE REAL ESTATE PROFESSION, BUT ONLY THROUGH ITS OFFICERS, EMPLOYEES AND AGENTS WHO ARE DULY LICENSED OR OTHERWISE LEGALLY AUTHORIZED TO RENDER SUCH PROFESSIONAL SERVICES.

#### Article IV

The number of shares the corporation is authorized to issue is: 100

#### Article V

The name and Florida street address of the registered agent is:

SIMMONS LAW FIRM, P.A. 2211 WIDMAN WAY SUITE 110 FORT MYERS, FL. 33901

I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: JOHN CASEY STEWART, ESQ.

## **Article VI**

The name and address of the incorporator is:

KRISTINE CARDINALE 1019 PERIWINKLE WAY

SANIBEL, FL 33957

Electronic Signature of Incorporator: KRISTINE CARDINALE

I am the incorporator submitting these Articles of Incorporation and affirm that the facts stated herein are true. I am aware that false information submitted in a document to the Department of State constitutes a third degree felony as provided for in s.817.155, F.S. I understand the requirement to file an annual report between January 1st and May 1st in the calendar year following formation of this corporation and every year thereafter to maintain "active" status.

# **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: PST KRISTINE CARDINALE 1019 PERIWINKLE WAY SANIBEL, FL. 33957 P18000087075 FILED October 18, 2018 Sec. Of State dlokeefe