

**Electronic Articles of Incorporation  
For**

P18000049143  
FILED  
May 30, 2018  
Sec. Of State  
cewilson

NUTRITION CONCEPTS, CORP.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

**Article I**

The name of the corporation is:

NUTRITION CONCEPTS, CORP.

**Article II**

The principal place of business address:

4789 S TEXAS AVE # D  
ORLANDO, FL. US 32839

The mailing address of the corporation is:

4789 S TEXAS AVE # D  
ORLANDO, FL. US 32839

**Article III**

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS IN RESPECT TO CONSULTATION IN NUTRITION, HEALTH & WEIGHT MANAGEMENT. ALSO, NUTRITION AND INPUT MANAGEMENT IN AGRICULTURAL. RECOMMENDATION AND SALES OF NUTRITION PRODUCTS IN RETAIL AND WHOLESALE.

**Article IV**

The number of shares the corporation is authorized to issue is:

1000

**Article V**

The name and Florida street address of the registered agent is:

AMIT BANDYOPADHYAY  
4789 S TEXAS AVE # D  
ORLANDO, FL. 32839

I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: AMIT BANDYOPADHYAY

## **Article VI**

The name and address of the incorporator is:

AMIT BANDYOPADHYAY  
4770 DORSEY HALL DR UNIT 11

ELLCOTT CITY, MD 21042

Electronic Signature of Incorporator: AMIT BANDYOPADHYAY

I am the incorporator submitting these Articles of Incorporation and affirm that the facts stated herein are true. I am aware that false information submitted in a document to the Department of State constitutes a third degree felony as provided for in s.817.155, F.S. I understand the requirement to file an annual report between January 1st and May 1st in the calendar year following formation of this corporation and every year thereafter to maintain "active" status.

## **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P  
AMIT BANDYOPADHYAY  
4770 DORSEY HALL DR UNIT 11  
ELLCOTT CITY, MD. 21042 US

Title: VP  
SUDESHNA HOM  
B-902 SILVER CREST, PLOT 29 SECTOR 25  
KAMOTHE, NAVI MUMBAI, MH. 410209 IN

## **Article VIII**

The effective date for this corporation shall be:

07/09/2018