

P14000077687

(Requestor's Name)

(Address)

(Address)

(City/State/Zip/Phone #)

☐ PICK-UP

☐ WAIT

☐ MAIL

(Business Entity Name)

(Document Number)

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Resignation of  
Officer

FILED  
2014 NOV 14 AM 11:10  
TALLAHASSEE, FLORIDA

ADR  
11/16/14

**TRANSMITTAL LETTER**

**TO:** Amendment Section  
Division of Corporations

**SUBJECT:** K&O Premier hospitality, Inc,  
(Name of Corporation)

**DOCUMENT NUMBER:** P14000077687

The enclosed Officer/Director Resignation for a Corporation and fee are submitted for filing.

Please return all correspondence concerning this matter to the following:

Oussama Filali Baba

(Name of Person)

K&O Premier Hospitality

(Name of Firm/Company)

15318 Harvest Blvd

(Address)

Clermont, FL 34714

(City/State and Zip Code)

For further information concerning this matter, please call:

Oussama Filali Baba at ( 407 ) 376-0228

(Name of Person)

(Area Code & Daytime Telephone Number)

Enclosed is a check for \$35.00 made payable to the Florida Department of State.

**Mailing Address:**

Amendment Section  
Division of Corporations  
P.O. Box 6327  
Tallahassee, FL 32314

**Street Address:**

Amendment Section  
Division of Corporations  
2661 Executive Center Circle  
Tallahassee, FL 32301

**OFFICER / DIRECTOR RESIGNATION  
FOR A CORPORATION**

FILED

2014 NOV 14 AM 11:10

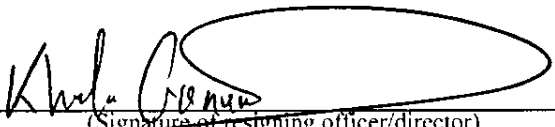
SECRETARY OF STATE  
TALLAHASSEE, FLORIDA

I, Khalid Gannaoui, hereby resign as Officer/ Director  
(Title)

of K&O Premier hospitality, Inc.  
(Name of Corporation)

P14000077687, a corporation organized under the laws of the State of  
(Document Number, if known)

Florida

  
(Signature of resigning officer/director)

**FILING FEE IS \$35.00**

**Make checks payable to Florida Department of State and mail to:**

Amendment Section  
Division of Corporations  
P.O. Box 6327  
Tallahassee, Florida 32314