

# **Electronic Articles of Incorporation For**

**P14000049884  
FILED  
June 06, 2014  
Sec. Of State  
jahickman**

PREMIER INTERNATIONAL REAL ESTATE, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

## **Article I**

The name of the corporation is:

PREMIER INTERNATIONAL REAL ESTATE, INC.

## **Article II**

The principal place of business address:

3639 PROVIDENCE RD.  
BOYNTON BEACH, FL. 33436

The mailing address of the corporation is:

3639 PROVIDENCE RD.  
BOYNTON BEACH, FL. 33436

## **Article III**

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS. FOR PROFIT REAL ESTATE  
SERVICES

## **Article IV**

The number of shares the corporation is authorized to issue is:

100

## **Article V**

The name and Florida street address of the registered agent is:

COURTNEY FALLON  
3639 PROVIDENCE RD.  
BOYNTON BEACH, FL. 33436

I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: COURTNEY FALLON

## **Article VI**

The name and address of the incorporator is:

COURTNEY FALLON  
3639 PROVIDENCE RD.

BOYNTON BEACH, FL 33436

Electronic Signature of Incorporator: COURTNEY FALLON

I am the incorporator submitting these Articles of Incorporation and affirm that the facts stated herein are true. I am aware that false information submitted in a document to the Department of State constitutes a third degree felony as provided for in s.817.155, F.S. I understand the requirement to file an annual report between January 1st and May 1st in the calendar year following formation of this corporation and every year thereafter to maintain "active" status.

## **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P,D,  
COURTNEY FALLON  
3639 PROVIDENCE RD.  
BOYNTON BEACH, FL. 33436

Title: S,T  
COURTNEY FALLON  
3639 PROVIDENCE RD.  
BOYNTON BEACH, FL. 33436

## **Article VIII**

The effective date for this corporation shall be:

06/06/2014