# **Electronic Articles of Incorporation For**

P13000062856 FILED July 26, 2013 Sec. Of State sgilbert

CONSUMER PROTECTION COUNSEL, P.A.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

## **Article I**

The name of the corporation is:

CONSUMER PROTECTION COUNSEL, P.A.

# **Article II**

The principal place of business address:

224 GREENWOOD DRIVE WEST PALM BEACH, FL. 33405

The mailing address of the corporation is:

224 GREENWOOD DRIVE WEST PALM BEACH, FL. 33405

## Article III

The purpose for which this corporation is organized is:

LAW PRACTICE AIMED AT PROVIDING SERVICES TO THE CONSUMERS

#### Article IV

The number of shares the corporation is authorized to issue is:

1

# Article V

The name and Florida street address of the registered agent is:

OTTO BERGES 224 GREENWOOD DRIVE WEST PALM BEACH, FL. 33405

I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: OTTO BERGES

# **Article VI**

The name and address of the incorporator is:

OTTO BERGES 224 GREENWOOD DRIVE

WEST PALM BEACH, FL 33405

Electronic Signature of Incorporator: OTTO BERGES

I am the incorporator submitting these Articles of Incorporation and affirm that the facts stated herein are true. I am aware that false information submitted in a document to the Department of State constitutes a third degree felony as provided for in s.817.155, F.S. I understand the requirement to file an annual report between January 1st and May 1st in the calendar year following formation of this corporation and every year thereafter to maintain "active" status.

## **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P OTTO BERGES 224 GREENWOOD DRIVE WEST PALM BEACH, FL. 33405

# **Article VIII**

The effective date for this corporation shall be:

07/22/2013

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