

**Electronic Articles of Incorporation
For**

P13000002463
FILED
January 08, 2013
Sec. Of State
jshivers

SIERRA BENDER, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

SIERRA BENDER, INC.

Article II

The principal place of business address:

723 PARK AVE
NAPLES, FL. US 34110

The mailing address of the corporation is:

723 PARK AVE
NAPLES, FL. US 34110

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS

Article IV

The number of shares the corporation is authorized to issue is:

2000

Article V

The name and Florida street address of the registered agent is:

SIERRA BENDER
723 PARK AVE
NAPLES, FL. 34110

I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: SIERRA BENDER

Article VI

The name and address of the incorporator is:

SIERRA LISA BENDER
723 PARK AVE

NAPLES FL, 34110

Electronic Signature of Incorporator: SIERRA LISA BENDER

I am the incorporator submitting these Articles of Incorporation and affirm that the facts stated herein are true. I am aware that false information submitted in a document to the Department of State constitutes a third degree felony as provided for in s.817.155, F.S. I understand the requirement to file an annual report between January 1st and May 1st in the calendar year following formation of this corporation and every year thereafter to maintain "active" status.

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: PVST
SIERRA BENDER
723 PARK AVE
NAPLES, FL. 34110 US

Title: D
SIERRA BENDER
723 PARK AVE
NAPLES, FL. 34110 US

Article VIII

The effective date for this corporation shall be:

01/08/2013