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FLORIDA PROFIT/NON PROFIT CORPORATION
VORPAK USA, INC.

Certificate of Status	0
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**ARTICLES OF INCORPORATION
OF**

VORPAK USA, INC.

The undersigned, acting as incorporator of pursuant to the Florida Business Corporation Act, adopts the following Articles of Incorporation:

ARTICLE I. NAME

The name of the corporation is: VORPAK USA, INC.

ARTICLE II. ADDRESS

The principal place of business of the corporation shall be:

175 SW 7 Street, #1106
Miami, FL 33130

The mailing address of the corporation shall be:

175 SW 7 Street, #1106
Miami, FL 33130

ARTICLE III. COMMENCEMENT OF EXISTENCE

The existence of the corporation will commence on the date of filing of these Articles of Incorporation.

ARTICLE IV. PURPOSE

The corporation is organized for the purposes of engaging in any activity or business permitted under the laws of the United States and the State of Florida.

ARTICLE V. AUTHORIZED SHARES

The maximum number of shares that the corporation is authorized to have outstanding at any time is 1,000 shares of common stock having a par value of \$0.01 per share.

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ARTICLE VI. INITIAL REGISTERED OFFICE AND AGENT

The name and the Florida street address of the registered agent are:

Frank Guerra
175 SW 7 Street, #1106
Miami, Florida 33134

ARTICLE VII. INCORPORATOR

The name and street address of the incorporator is:

Asnardo Garro
2525 Ponce de Leon Blvd., Suite 1225
Coral Gables, FL 33134

The incorporator of the corporation assigns to this corporation his rights under Section 607.0201, Florida Statutes, to constitute a corporation, and he assigns to those persons designated by the Board of Directors any rights she may have as incorporator to acquire any of the capital stock of this corporation, this assignment becoming effective on the date corporate existence begins.

ARTICLE VIII. BYLAWS


The power to adopt, alter, amend, or repeal bylaws shall be vested in the Board of Directors and the shareholders, except that the Board of Directors may not amend or repeal any bylaw adopted by the shareholders if the shareholders specifically provide that the bylaw is not subject to amendment or repeal by the directors.

ARTICLE IX. DIRECTORS

The name and address of the initial Director is:

Carlos Maria Cavallini
Vortex-Empaques S.A. - VORPAK
5ta Av. 15-45, Z. 10, Torre II. Of 806
CP 01010 Guatemala Ciudad, Guatemala

The undersigned incorporator, for the purpose of forming a corporation under the laws of the State of Florida, has executed these Articles of Incorporation as of October 6, 2011.


Asnardo Garro, Incorporator

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CERTIFICATE DESIGNATING PLACE OF BUSINESS OR DOMICILE FOR THE SERVICE OF PROCESS WITHIN THIS STATE, NAMING AGENT UPON WHOM PROCESS MAY BE SERVED.

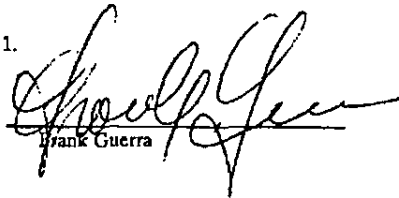
Pursuant to Chapter 48.091, Florida Statutes, the following is submitted:

That, VORPAK USA, INC. desiring to organize under the laws of the State of Florida with its initial registered office, as indicated in the Articles of Incorporation, at 175 SW 7 Street, #1106, Miami, State of Florida, has named Frank Guerra, as its agent to accept service of process within this state.

ACKNOWLEDGMENT:

Having been named to accept service of process for the corporation named above, at the place designated in this certificate, the undersigned agrees to act in that capacity, to comply with the provisions of the Florida Business Corporation Act, and that it is familiar with, and accepts, the obligations of that position.

Signed and dated this October 6, 2011.


Frank Guerra

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