# **Electronic Articles of Incorporation For**

P11000083075 FILED September 21, 2011 Sec. Of State jshivers

DISNEY VILLAS "R" US INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

# Article I

The name of the corporation is:

DISNEY VILLAS "R" US INC.

# **Article II**

The principal place of business address:

9040 PAOLOS PLACE KISSIMMEE, FL. US 34747

The mailing address of the corporation is:

9040 PAOLOS PLACE KISSIMMEE, FL. US 34747

## **Article III**

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

#### Article IV

The number of shares the corporation is authorized to issue is:
10

### Article V

The name and Florida street address of the registered agent is:

RICHARD E LUCAS SR 9040 PAOLOS PLACE KISSIMMEE, FL. 34747

I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: RICHARD E LUCAS SR

## **Article VI**

The name and address of the incorporator is:

SHANEEQUA LUCAS 9040 PAOLOS PLACE

KISSIMMEE FL 34747

Electronic Signature of Incorporator: SHANEEQUA LUCAS

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I am the incorporator submitting these Articles of Incorporation and affirm that the facts stated herein are true. I am aware that false information submitted in a document to the Department of State constitutes a third degree felony as provided for in s.817.155, F.S. I understand the requirement to file an annual report between January 1st and May 1st in the calendar year following formation of this corporation and every year thereafter to maintain "active" status.

## **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P SHANEEQUA V LUCAS 9040 PAOLOS PLACE KISSIMMEE, FL. 34747 US

Title: VP RICHARD E LUCAS SR 9040 PAOLOS PLACE KISSIMMEE, FL. 34747 US

## **Article VIII**

The effective date for this corporation shall be:

09/21/2011