# **Electronic Articles of Incorporation For**

P10000094626 FILED November 18, 2010 Sec. Of State

SANDBILL REALTY SUNCOAST, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

#### Article I

The name of the corporation is: SANDBILL REALTY SUNCOAST, INC.

#### **Article II**

The principal place of business address: 437 APOLLO BEACH BLVD APOLLO BEACH, FL. US 33572

The mailing address of the corporation is:

1820 COLONIAL BLVD FORT MYERS, FL. US 33907

# **Article III**

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

### **Article IV**

The number of shares the corporation is authorized to issue is: 10000

# **Article V**

The name and Florida street address of the registered agent is:

ROBERT A EKDAHL 1820 COLONIAL BLVD FORT MYERS, FL. 33907 I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: ROBERT A EKDAHL

### **Article VI**

The name and address of the incorporator is:

FORRESTER, HART, BELISLE & WHITAKER PL 1429 COLONIAL BLVD 201 FORT MYERS, FL 33907

Incorporator Signature: CRAIG D WHITAKER

#### **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: PT ROBERT A EKDAHL 4006 SW 25TH PLACE CAPE CORAL, FL. 33914 US

Title: VPS COURTNEY C NEUHAUSEL 854 WEST CAPE ESTATES CIRCLE CAPE CORAL, FL. 33993 US P10000094626 FILED November 18, 2010 Sec. Of State rdunlap