

# **Electronic Articles of Incorporation For**

**P10000078242  
FILED  
September 24, 2010  
Sec. Of State  
wcunningham**

URBAN REALTY, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

## **Article I**

The name of the corporation is:

URBAN REALTY, INC.

## **Article II**

The principal place of business address:

1065 B NE 43 STREET  
OAKLAND PARK, FL. US 33334

The mailing address of the corporation is:

2805 E. OAKLAND PARK BLVD.  
#423  
FORT LAUDERDALE, FL. US 33306

## **Article III**

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS. □ □ □ □ ANY BUSINESS RELATED TO  
REAL ESTATE, REAL ESTATE □ □ MANAGEMENT, REAL ESTATE  
TRANSACTION.

## **Article IV**

The number of shares the corporation is authorized to issue is:

100 SHARES

## **Article V**

The name and Florida street address of the registered agent is:

CHRISTIAN G BUISSON  
2805 E. OAKLAND PARK BLVD.  
#423  
FORT LAUDERDALE, FL. 33306

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: CHRISTIAN BUISSON

### **Article VI**

The name and address of the incorporator is:

CHRISTIAN BUISSON  
2805 E. OAKLAND PARK BLVD.  
#423  
FORT LAUDERDALE, FL 33306

Incorporator Signature: CHRISTIAN BUISSON

### **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P  
CHRISTIAN G BUISSON  
2805 E. OAKLAND PARK BLVD. #423  
FORT LAUDERDALE, FL. 33306 US

Title: D  
CHRISTIAN G BUISSON  
2805 E. OAKLAND PARK BLVD. #423  
FORT LAUDERDALE, FL. 33306 US

### **Article VIII**

The effective date for this corporation shall be:

09/24/2010