

**Electronic Articles of Incorporation
For**

P10000055435
FILED
July 02, 2010
Sec. Of State
jshivers

ALERIS, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

ALERIS, INC.

Article II

The principal place of business address:

4160 W 16 AVE
303
HIALEAH, FL. 33012

The mailing address of the corporation is:

4160 W 16 AVE
303
HIALEAH, FL. 33012

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000 @ \$100.00

Article V

The name and Florida street address of the registered agent is:

CARMEN GONSALVES
4160 W 16 AVE
303
HIALEAH, FL. 33012

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