# **Electronic Articles of Incorporation For**

P09000041372 FILED May 08, 2009 Sec. Of State bmcknight

VILLA NIRVANA, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

## Article I

The name of the corporation is:

VILLA NIRVANA, INC.

## **Article II**

The principal place of business address:

13289 FOWLER AVE PORT CHARLOTTE, FL. US 33981

The mailing address of the corporation is:

13289 FOWLER AVE PORT CHARLOTTE, FL. US 33981

#### **Article III**

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

## **Article IV**

The number of shares the corporation is authorized to issue is: 1000

# **Article V**

The name and Florida street address of the registered agent is:

ROBERT C BENEDICT 1861 PLACIDA ROAD SUITE 204 ENGLEWOOD, FL. 34223 I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: ROBERT C. BENEDICT

## **Article VI**

The name and address of the incorporator is:

ROBERT C. BENEDICT 1861 PLACIDA ROAD SUITE 204 ENGLEWOOD, FLORIDA 34223

Incorporator Signature: ROBERT C. BENEDICT

#### **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P LINDA TRICE THE STUDIO, 72 WEST STREET MARLOW, BUCKS, UK. SL7 2BP UK