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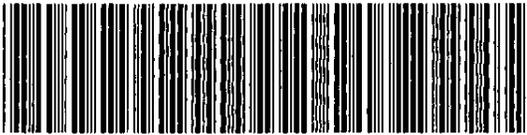
(Business Entity Name)

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09 APR - 6 PM 4: 14
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

APPROVED
AND
FILED

John C. Gesch, P. A.
Attorney at Law

JOHN C. GESCH

2365 SOUTH CONGRESS AVENUE
WEST PALM BEACH, FLORIDA 33406-7651
TEL. (561) 964-7400
FAX (561) 964-7504

April 1, 2009

Secretary of State
Division of Corporations
P. O. Box 6327
Tallahassee, FL 32314

Attn: New Filings Section

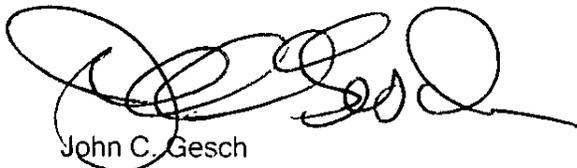
Re: PALM COAST ALUMINUM, INC.

Dear Sir/Madam:

Enclosed herein for filing please find the original and one copy of Articles of Incorporation together with Designation of Registered Agent for the above-referenced corporation. I am also enclosing my check #10695 in the amount of \$78.75 in payment of filing fees, designation of registered agent and one certified copy of Articles.

Sincerely,

JOHN C. GESCH, P.A.



John C. Gesch

JCG:lag

Enclosures

cc: James A. Smith
Charles G Barden
Gregory S. Miller
Michael D. Cook

APPROVED
AND
FILED

09 APR -6 PM 4: 14

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

ARTICLES OF INCORPORATION

OF

PALM COAST ALUMINUM, INC.

The undersigned subscribers to these Articles of Incorporation, each a natural person competent to contract, hereby associate themselves to form a corporation under the laws of the State of Florida.

ARTICLE I. NAME

The name of this corporation is PALM COAST ALUMINUM, INC.

ARTICLE II. NATURE OF BUSINESS

The general nature of the business to be transacted by this corporation is: the corporation may engage in any activity or business permitted under the laws of the United States and of the State of Florida.

ARTICLE III. STOCK

The maximum number of shares of stock that this corporation is authorized to have outstanding at any time is one thousand (1,000) shares of one dollar (\$1.00) par value common stock, as follows:

NON-VOTING COMMON STOCK: This corporation is authorized to issue nine hundred ninety-six (996) shares of non-voting common stock of one dollar (\$1.00) par value per share; and

VOTING COMMON STOCK: This corporation is authorized to issue four (4) shares of voting common stock of one dollar (\$1.00) par value per share.

ARTICLE IV. TERM OF EXISTENCE

This corporation is to exist perpetually.

ARTICLE V. ADDRESS

The initial post office address of the principal office of this corporation is 145 Swain Boulevard, Greenacres, Florida 33463.

ARTICLE VI. SUBSCRIBERS

The names and addresses of the subscribers are as follows:

<u>NAME</u>	<u>ADDRESS</u>
JAMES A. SMITH	296 South Hampton Drive Jupiter, Florida 33458
CHARLES G. BARDEN	9716 Wyeth Court Wellington, Florida 33414
GREGORY S. MILLER	14827 73 rd Street North Loxahatchee, Florida 33470
MICHAEL D. COOK	1609 16 th Way West Palm Beach, Florida 33407

The number of shares of stock they agree to take and the value of the consideration therefor is:

NON-VOTING COMMON STOCK

<u>NAME</u>	<u>SHARES</u>	<u>CONSIDERATION</u>
JAMES A. SMITH 296 South Hampton Drive Jupiter, Florida 33458	269	\$269.00
CHARLES G. BARDEN 9716 Wyeth Court Wellington, Florida 33414	269	\$269.00

NON-VOTING COMMON STOCK (continued)

<u>NAME</u>	<u>SHARES</u>	<u>CONSIDERATION</u>
GREGORY S. MILLER 14827 73 rd Street North Loxahatchee, Florida 33470	269	\$269.00
MICHAEL D. COOK 1609 16 th Way West Palm Beach, Florida 33407	189	\$189.00

VOTING STOCK

<u>NAME</u>	<u>SHARES</u>	<u>CONSIDERATION</u>
JAMES A. SMITH 296 South Hampton Drive Jupiter, Florida 33458	1	\$1.00
CHARLES G. BARDEN 9716 Wyeth Court Wellington, Florida 33414	1	\$1.00
GREGORY S. MILLER 14827 73 rd Street North Loxahatchee, Florida 33470	1	\$1.00
MICHAEL D. COOK 1609 16 th Way West Palm Beach, Florida 33407	1	\$1.00

ARTICLE VII. DIRECTORS

Section 1. The business affairs of this corporation shall be managed by the Board of Directors. This corporation shall have three (3) directors initially. The number of directors may be increased to four (4) from time to time by the by-laws, but shall never be less than one (1).

Section 2. The names and addresses of the initial directors of this corporation are:

<u>NAME</u>	<u>ADDRESS</u>
JAMES A. SMITH	296 South Hampton Drive Jupiter, Florida 33458
CHARLES G. BARDEN	9716 Wyeth Court Wellington, Florida 33414
MICHAEL D. COOK	1609 16 th Way West Palm Beach, Florida 33407

ARTICLE VIII. OFFICERS

Section 1. The officers of the corporation shall be a President, any number of Vice-Presidents, a Secretary, a Treasurer, and such other officers as may be provided by the by-laws.

Section 2. The names of the persons who are to serve as officers of the corporation until the first meeting of the Board of Directors are:

President	JAMES A. SMITH 296 South Hampton Drive Jupiter, Florida 33458
Vice-President	CHARLES G. BARDEN 9716 Wyeth Court Wellington, Florida 33414
Secretary	MICHAEL D. COOK 1609 16 th Way West Palm Beach, Florida 33407
Treasurer	JAMES A. SMITH 296 South Hampton Drive Jupiter, Florida 33458

Section 3. The officers shall be elected at the annual meeting of the Board of Directors or as provided by the by-laws.

ARTICLE IX. BY-LAWS

The power to adopt, alter, amend or repeal by-laws shall be vested in the shareholders entitled to vote.

ARTICLE X. AMENDMENTS

Section 1. These Articles of Incorporation may be amended at a special meeting of the shareholders called for that purpose by a majority vote of those persons entitled to vote thereon.

Section 2. Amendments may also be made at a regular meeting of the shareholders upon notice given, as provided by the by-laws of intention to submit such amendments.

IN WITNESS WHEREOF, we, the undersigned subscribing incorporators, have hereunto set our hands and seals this 31st day of March, 2009, for the purpose of forming this corporation under the laws of the State of Florida.



JAMES A. SMITH



CHARLES G. BARDEN



GREGORY S. MILLER



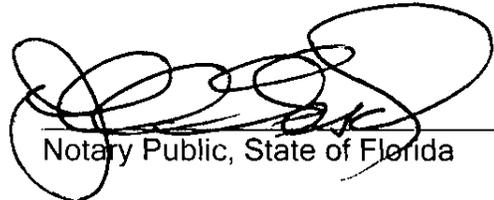
MICHAEL D. COOK

STATE OF FLORIDA

COUNTY OF PALM BEACH

The foregoing instrument was acknowledged before me this 31 day of March, 2009, by JAMES A. SMITH, who () is personally known to me or () produced his valid Florida driver's licenses as identification.

(SEAL)


Notary Public, State of Florida

NOTARY PUBLIC-STATE OF FLORIDA
John C. Gesch
Commission # DD496321
Expires: JAN. 22, 2010
Bonded Thru Atlantic Bonding Co., Inc.

STATE OF FLORIDA

COUNTY OF PALM BEACH

The foregoing instrument was acknowledged before me this 31 day of March, 2009, by CHARLES G. BARDEN, who () is personally known to me or () produced his valid Florida driver's licenses as identification.

(SEAL)

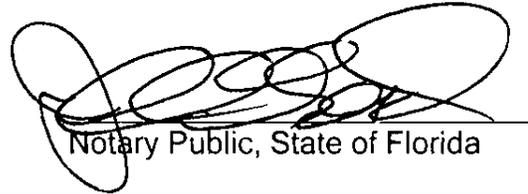

Notary Public, State of Florida

NOTARY PUBLIC-STATE OF FLORIDA
John C. Gesch
Commission # DD496321
Expires: JAN. 22, 2010
Bonded Thru Atlantic Bonding Co., Inc.

STATE OF FLORIDA

COUNTY OF PALM BEACH

The foregoing instrument was acknowledged before me this 31 day of March, 2009, by GREGORY S. MILLER, who () is personally known to me or (✓) produced his valid Florida driver's licenses as identification.



Notary Public, State of Florida

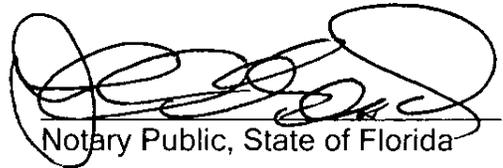
(SEAL)

NOTARY PUBLIC-STATE OF FLORIDA
John C. Gesch
Commission # DD496321
Expires: JAN. 22, 2010
Bonded Thru Atlantic Bonding Co., Inc.

STATE OF FLORIDA

COUNTY OF PALM BEACH

The foregoing instrument was acknowledged before me this 31 day of March, 2009, by MICHAEL D. COOK, who () is personally known to me or (✓) produced his valid Florida driver's licenses as identification.



Notary Public, State of Florida

(SEAL)

NOTARY PUBLIC-STATE OF FLORIDA
John C. Gesch
Commission # DD496321
Expires: JAN. 22, 2010
Bonded Thru Atlantic Bonding Co., Inc.

CERTIFICATE DESIGNATING PLACE OF BUSINESS OR DOMICILE FOR THE
SERVICE OF PROCESS WITHIN THIS STATE, NAMING AGENT UPON WHOM
PROCESS MAY BE SERVED

In pursuance of Chapter 48.091, Florida Statutes, the following is submitted in compliance with said Act.

FIRST: That PALM COAST ALUMINUM, INC., desiring to organize under the laws of the State of Florida with its principal office, as indicated in the Articles of Incorporation, in the City of Greenacres, County of Palm Beach, State of Florida, has named CHARLES G. BARDEN, located at 9716 Wyeth Court, Wellington, Florida 33414, as its agent to accept service of process within this state.

ACKNOWLEDGMENT:

Having been named to accept service of process for the above stated corporation, at place designated in this certificate, I hereby accept to act in this capacity and agree to comply with the provision of said Act relative to keeping open said office.


CHARLES G. BARDEN

09 APR - 6 PM 4: 14
SECRETARY OF STATE
TALLAHASSEE, FLORIDA

APPROVED
AND
FILED