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FLORIDA PROFIT/NON PROFIT CORPORATION

WEST SIERRA USA, CORP

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DIVISION OF CORPORATIONS

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA**ARTICLES OF INCORPORATION**

We, the undersigned, do hereby associate ourselves together and subscribe
The Articles of Incorporation for the purpose of forming corporation under the Laws of the State
of Florida, Chapter 607 and subject to the following provisions:

ARTICLE ONE

The name of the Corporation shall be: WEST SIERRA USA, CORP

This corporation shall have perpetual existence and may engage in any Activity or business
permitted under the laws of the United States of Florida

The general nature of business to be transacted by this corporation shall
Be:

- a) This Corporation is organized for the purpose of engaging in a business Organized
Under Florida General Corporation law, Chapter 607, Florida States.
- b) To manufacture, purchase or otherwise acquire, and to own mortgage, Pledge, sell,
Assign, transfer or otherwise dispose of, and it invest in, trade in, and deal in and with
Goods, wares, merchandise real and personal property, and services of every class, kind
And description.
- c) To conduct business in, have one or more offices in, and buy, hold Mortgage, sell,
Convey, lease or otherwise dispose of real and personal property, including franchises,
Patents, copyrights, trademarks, and licenses in the State of Florida, and in all other
States, districts, territories, countries or colonies.
- d) To contract debts and borrow money, issue and sell or pledge bonds, Debentures, notes
And other evidence of indebtedness, and execute such mortgages, transfer of corporate
Property or other instruments to secure the payment of Corporate indebted as required.
- e) To purchase the corporate assets of any other corporation and engage in the same or
Other character of business.
- f) To acquire by purchase subscription or otherwise and to receive, hold, Own, guarantee,
Sell, assign, exchange, underwrite, transfer, mortgage, pledge or otherwise dispose of
Or deal in and with any of the shares of the capital stock or any Voting trust

certificates

In respect of shares of capital stock, scrip, warrants, Rights, bonds, debentures, notes,
Trust receipts, and other securities, obligations, Chose in action and evidence of
Indebtedness or interest issued or created by any Corporation, stock companies,
Syndicates, association firms, trusts, or persons, Public or private, or by the
Government of the United States of America, of by any Foreign government, or by any
State, territory, province, municipality or other Political subdivision or by any
Governmental agency, and as owner thereof, to possess and exercise all the rights,
Powers and privileges of ownership, including the right to execute consents and vote
Thereon, and all acts and things necessary or Advisable for the preservation,
protection,
Improvement and enhancement in value thereof.

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- g) In general, to carry on any other business in connection with the Foregoing, and to Corporation
Formed under its laws, and to do any or all things herein above set forth to the same
Extent as natural persons might or could do.

ARTICLE THREE

The maximum number of shares of stock, which the corporation shall have
Outstanding at any time, shall be 500 shares of common stock ____ \$1.00 par Value. ____

All or any part of the capital stock may be paid for either in lawful monies of the United
States of America, or in other assets transferred to the corporation, at ;1 true valuation as of the
time of the exchange for stock.

ARTICLE FOUR

The principal office of the corporation shall be located at: 2719 WEST 3 Court
HIALEAH, FL 33010

Other offices for the transaction of business may be located wherever the Directors may
deem necessary or expedient.

ARTICLE FIVE

This corporation shall have THREE Director (s) initially. The number of
Directors may be increased or decreased from time to time in such manner as may be proscribed
by the by-laws, but shall never be less than one (1), not more than five (5).

The corporation shall indemnify and hold harmless each person who shall serve at any
time hereafter as a director or Officer of the corporation, and any person who serves at the
request of this corporation, and a director or officer of any other corporation, from and against
any and all claims and liabilities to which such person shall become subject by reason of his or
hers having heretofore or hereafter been a director or officer of this corporation, or by reason if
any action alleged to have been heretofore or hereafter taken or omitted by him or her in
connection with any such claim or liability provided that no person shall be indemnified against,
or be reimbursed for, any expenses incurred in connection with any claim or liability as to which
it shall be adjudged that such officer or director is liable for negligence or willful misconduct in
the performance of his duties.

The rights accruing to any person under the foregoing provisions shall not exclude any
other right to which he or she may be lawfully entitled nor shall anything contained restrict the
right of the corporation to indemnify of reimburse such person in any proper case even though
not specifically herein provided for.

No contract or other transaction between this corporation and any other corporation, and
no act of this corporation shall in any way be affected or invalidated by the fact that any of the
directors of the corporation are pecuniary or otherwise interested in, or are directors, or officers,
of such other corporation. Any director, individual or any firm of which any director may be a

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member, may be a party to, or may be pecuniary or otherwise interested in any contract or transaction of the corporation, provided the fact that his interest should be disclosed or should have been known to the Board of Directors or such members thereof as shall be present at any meeting of the Board of Directors at which action upon any such contract or transaction shall be taken, and any director of the corporation who is so interested may be counted in determining the existence of a quorum at any meeting of the Board of Directors of the Corporation which shall authorize any such contract or transaction, with the like force and effect as if he were no such director or officer of such other corporation or not so interested.

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H08000191023**ARTICLE SIX**

The names and post office addresses of the members of the First Board of Directors and Officers who shall hold office for the first year of existence of the corporation or until their successors are elected or appointed and have qualified, are as follows:

BOARD OF DIRECTORS

SANTIAGO R. NOVA- VICE-PRESIDENT
MARIA G. NOVA- PRESIDENT
RAMON MARTINEZ - DIRECTOR

OFFICER

SANTIAGO R. NOVA VICE- PRESIDENT
MARIA G. NOVA PRESIDENT
RAMON MARTINEZ- DIRECTOR

ARTICLE SEVEN

The names and post office addresses of each of the subscribers to these Articles of Incorporation are follows:

NAME	ADDRESS
SANTIAGO R. NOVA	2719 WEST 3 RD STREET HIALEAH, FL 33010
MARIA G. NOVA	12005 SW 182 TERR MIAMI, FL 33177
RAMON MARTINEZ	2719 WEST 3CT HIALEAH, FL 33010

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H08000191023**ARTICLE EIGHT**

This corporation shall have full power to carry on and transact each or all of the business enumerated in Article Two of these Articles of Incorporation; and shall have all the general and additional powers now and hereafter conferred upon it by Law.

ARTICLE NINE

These Articles of Incorporation may be amended in the manner provided by Law. Every amendment shall be approved by the Board of Directors, proposed to the stockholders and approved at a Stockholder's meeting by a majority of the stock entitled to vote thereon.

ARTICLE TEN

Upon election of a Board of Directors by the stockholders, such Board of Directors shall manage the business affairs of this corporation without the necessity of further authority from the stockholders, except as by law or in the Articles otherwise provided; any action of such Board of Directors may be resigned, or any officer or director removed from office, only upon a vote of stockholders holding a majority of the stock of the corporation which may at such time be actually issued unless otherwise provided by the by-law of the Board of Directors. All holders of common stock of this corporation shall be entitled to vote the same in the manner provided by law whether said stock shall be fully or partially paid unless otherwise determined by the Board of Directors at or before the time of issuance thereof.

ARTICLE ELEVEN

The private property of the stockholders, officers and directors shall not be subject to the payment of the obligations of the corporation to any extent.

ARTICLE TWELVE

The registered Agent for services of process in the State of Florida, and its registered office shall be:

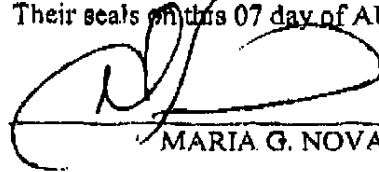
SANTIAGO R. NOVA
2719 WEST 3RD COURT
HIALEAH, FL 33010

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H08000191023**ARTICLE THIRTEEN**

The shareholders may at their sole discretion, repeal, alter or amend the bylaws of this Corporation as provided under chapter 607.081 of the Florida Statutes, restricting the power Vested in the Board of Directors to adopt, amend, or repeal the By-Laws within its regular course or business.

IN WITNESS WHEREOF, the undersigned incorporates have hereunto set their hands and affix Their seals on this 07 day of AUGUST 2008

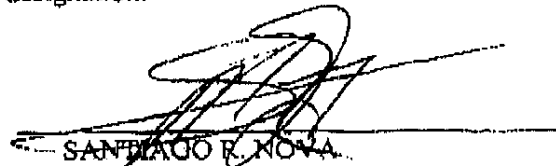


MARIA G. NOVA**ACKNOWLEDGEMENT by REGISTER AGENT**

The undersigned, having been named in the forgoing Articles of Incorporation of:
WEST SIERRA USA CORP.

To accept service of process, hereby accepts such designation.

STATE OF FLORIDA)
COUNTY OF DADE)



SANTIAGO E. NOVA

BEFORE ME, the undersigned authority, duly authorized to administer oaths and take acknowledgments, personally appeared:

To me well known and known to me to be the persons described in, whom after first being duly sworn, executed the foregoing Articles of Incorporation, Freely and voluntarily for the purpose therein expressed.

IN WITNESS WHEREOF, I have hereunto set my hand and official seal, at

Hialeah, said County and State, this 07 day of _____ AUGUST _____ 2008

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