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2007 OCT 31 A 11:55

SECRETARY OF STATE
TALLAHASSEE, FLORIDA

D. WHITE NOV - 1 2007

LEE BENTON SAYLER, P.A.

ATTORNEY AT LAW
1662-A NORTH U.S. HIGHWAY ONE
JUPITER, FLORIDA 33469
(561) 746-7304
(561) 746-6173 FAX

October 30, 2007

Via UPS Overnight -Tracking No. 1Z F49 705 22 1000 9828

Secretary of State
Division of Corporations
409 East Gaines Street
Tallahassee, FL 32399

RE: ARTICLES OF INCORPORATION FOR ELSAForge, INC.

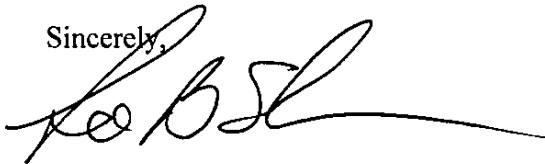
Dear Sir/Madam:

Enclosed are an original and one copy of the articles of incorporation of ELSAForge, INC., along with a check in the amount of \$78.75 for filing.

Please return a certified copy of the Articles with the Certificate of Incorporation via UPS overnight (pre-addressed airbill and envelope provided).

Thank you for your assistance in this matter.

Sincerely,

A handwritten signature in black ink, appearing to read "LBS", with a long horizontal flourish extending to the right.

Lee B. Sayler

LBS/jlc

Enclosures

cc: Mr. Sean P. Hayes

ARTICLES OF INCORPORATION

OF

ELSAFORGE, INC.

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA

ARTICLE ONE

The name of the corporation shall be **ELSAFORGE, INC.**

ARTICLE TWO

The duration of the corporation is perpetual. The date and time of the commencement of corporate existence shall be immediately upon the filing of the Articles of Incorporation with the Secretary of State, Division of Corporations.

ARTICLE THREE

The general purpose for which the corporation is organized is to transact any lawful business for which corporations may be incorporated under the Florida General Corporation Act.

ARTICLE FOUR

The aggregate number of shares which the corporation is authorized to issue is one thousand (1,000). Such shares shall be of a single class, voting common, and shall have a par value of Five Dollars (\$5.00) per share.

ARTICLE FIVE

The street address of the initial principal and registered office of the corporation is 9421 Southeast Federal Highway, Hobe Sound, Florida 33455. The name of the initial registered agent at such address is **SEAN P. HAYES**.

ARTICLE SIX

The number of directors constituting the initial board of directors of the corporation is two.

The number of directors may change in accordance with the Bylaws. The names and addresses of the directors are:

SEAN P. HAYES
9421 Southeast Federal Highway
Hobe Sound, Florida 33455

ELSA M. FANTINO
9421 Southeast Federal Highway
Hobe Sound, Florida 33455

ARTICLE SEVEN

The name and address of the incorporator are:

SEAN P. HAYES
9421 Southeast Federal Highway
Hobe Sound, Florida 33455

ARTICLE EIGHT

Every director and every officer of the corporation shall be indemnified by the corporation against all expenses and liabilities, including attorney's fees, reasonably incurred by or imposed upon him in connection with any proceedings or any settlement of any proceeding to which he may be a party or any which he may become involved by reason of his being or having been a director or officer of the corporation, whether or not he is a director or officer at the time such expenses are incurred, except when the director or officer is adjudged guilty of willful misfeasance or malfeasance in the performance of his duties, provided that in the event of settlement the indemnification shall apply only when the Board of Directors approves such settlement and reimbursement as being for the best interest of the corporation. The foregoing right of indemnification shall be in addition to and not exclusive of all other rights to which such

director or officer may be entitled.

ARTICLE NINE

Each stockholder of the corporation shall have the right to purchase, subscribe for, or receive a right or rights to purchase or subscribe for, at the offer price thereof, a pro rata portion of:

(a) Any stock of any class that the corporation may issue or sell, whether or not exchangeable for any stock of the corporation of any class or classes, and whether or not of unissued shares authorized by the Articles of Incorporation as originally filed or by any amendment thereof or out of shares of stock of the corporation acquired by it after the issuance thereof, and whether issued for cash, labor done, personal property, or real property or leases thereof; or

(b) Any obligation that the corporation may issue or sell which is convertible into or exchangeable for any stock of the corporation of any class or classes, or to which is attached or pertinent any warrant or warrants or other instrument or instruments conferring on the holder the right to subscribe for the purchase from the corporation any shares of its stock of any class or classes.

Executed by the undersigned at Jupiter, Florida, on the 30 day of October, 2007.


SEAN P. HAYES


ELSA M. FANTINO

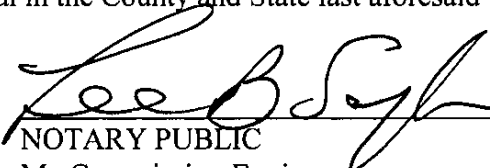
STATE OF FLORIDA
COUNTY OF PALM BEACH

I HEREBY CERTIFY that on this day before me, an officer duly qualified to take acknowledgments, personally appeared, **SEAN P. HAYES** and **ELSA M. FANTINO** to me known to be the persons described in and who executed the foregoing instrument and they acknowledged before me, that they executed the same.

WITNESS my hand and official seal in the County and State last aforesaid this 30 day of October, 2007.



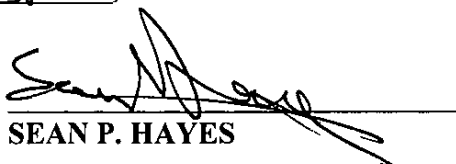
Lee B. Sayler
Commission # DD477233
Expires November 7, 2009
Bonded Troy Pan Insurance, Inc. 800-385-7019


NOTARY PUBLIC
My Commission Expires:

ACCEPTANCE OF REGISTERED AGENT

I hereby accept the foregoing designation as Registered Agent and further state that I am familiar with and accept the obligations provided for in Chapter 607 of the Florida Statutes.

Executed this 30 day of Oct, 2007.


SEAN P. HAYES

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SECRETARY OF STATE
TALLAHASSEE, FLORIDA