# **Electronic Articles of Incorporation For**

P07000089639 FILED August 08, 2007 Sec. Of State jshivers

LAW OFFICES OF WILLIAM R. COHEN, PA

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

## Article I

The name of the corporation is:

LAW OFFICES OF WILLIAM R. COHEN, PA

## **Article II**

The principal place of business address:

301 YAMATO ROAD SUITE 2160 BOCA RATON, FL. US 33431

The mailing address of the corporation is:

301 YAMATO ROAD SUITE 2160 BOCA RATON, FL. US 33431

#### Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS RELATING TO THE PRACTICE OF LAW

#### **Article IV**

The number of shares the corporation is authorized to issue is: 60000

## Article V

The name and Florida street address of the registered agent is:

WILLIAM R COHEN ESQ. 301 YAMATO ROAD SUITE 2160 BOCA RATON, FL. 33431

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: WILLIAM R. COHEN, ESQ.

## **Article VI**

The name and address of the incorporator is:

WILLIAM R. COHEN 301 YAMATO ROAD SUITE 2160 BOCA RATON, FL 33431

Incorporator Signature: WILLIAM R. COHEN

### **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P WILLIAM R COHEN ESQ. 301 YAMATO ROAD; SUITE 2160 BOCA RATON, FL. 33431 US

## **Article VIII**

The effective date for this corporation shall be:

08/08/2007