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FLORIDA PROFIT/NON PROFIT CORPORATION

Eckels Aluminum, Inc.

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ARTICLES OF INCORPORATION
OF
ECKELS ALUMINUM, INC.

The undersigned incorporator hereby forms a corporation under Chapter 607 of the laws of the State of Florida.

ARTICLE I. NAME

The name of the corporation shall be:

Eckels Aluminum, Inc.

The address of the principal office of this corporation shall be 1323 Fuchsia Drive Holiday, FL 34691 and the mailing address of the corporation shall be the same.

ARTICLE II. NATURE OF BUSINESS

This corporation may transact in any or all lawful activities or business permitted under the laws of the United States, the State of Florida or any other state, country, territory or nation.

ARTICLE III. CAPITAL STOCK

The maximum number of shares of stock that this corporation is authorized to have outstanding at any one time is 1,000 shares of common stock having \$1.00 par value per share.

ARTICLE IV. REGISTERED AGENT

The street address of the initial registered office of the corporation shall be 1323 Fuchsia Drive, Holiday, FL 34691 and the name of the initial registered agent of the corporation at that address is Edd Eckels.

ARTICLE V. TERM OF EXISTENCE

This corporation is to exist perpetually.

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ARTICLE VI. DIRECTORS

All corporate powers shall be exercised by or under the authority of, and the business and affairs of the corporation managed under the direction of its Board of Directors, subject to any limitation set forth in this Articles of Incorporation. This corporation shall have ONE (1) Director, initially. The names and addresses of the initial members of the Board of Directors are:

<u>Name</u>	<u>Address</u>
Edd Eckels	1323 Fuchsia Drive Holiday, FL 34691

ARTICLE VII. OFFICERS

The names and addresses of the initial officers of the corporation who shall hold office for the first year of the corporation, or until their successors are elected or appointed are:

<u>Name and Address</u>	<u>Office</u>
Edd Eckels 1323 Fuchsia Drive Holiday, FL 34691	President, Secretary, Treasurer

ARTICLE VIII. PREEMPTIVE RIGHTS

The corporation elects to have preemptive rights.

ARTICLE IX. SPECIAL PROVISION

It is the intent of the Incorporator that the corporation will qualify under Section 1244 of the Internal Revenue Code and shall take all actions necessary to obtain and maintain its status as an S corporation.

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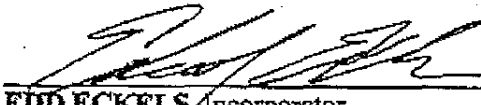
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ARTICLE X. INCORPORATOR

The name and street address of the incorporator to these Articles of Incorporation:

Edd Eckels
1323 Fuchsia Drive
Holiday, FL 34691

IN WITNESS WHEREOF, the undersigned Incorporator has executed these Articles of Incorporation this 4th day of April, 2007.


EDD ECKELS, Incorporator

ACCEPTANCE OF REGISTERED AGENT DESIGNATED
IN ARTICLES OF INCORPORATION

I, EDD ECKELS, having been named as the registered agent for the above corporation for the purpose of accepting service of process at the registered office designated in the foregoing Articles, hereby accept such appointment and acknowledged that I am familiar with and accept the obligations and responsibilities of such office as provided for in Florida Statutes 607.0505.


EDD ECKELS, Registered Agent

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