# **Electronic Articles of Incorporation For**

P07000034022 FILED March 15, 2007 Sec. Of State clewis

NIELSEN REAL ESTATE, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

### Article I

The name of the corporation is: NIELSEN REAL ESTATE, INC.

#### **Article II**

The principal place of business address:

219 EAST PARK DRIVE CELEBRATION, FL. 34747

The mailing address of the corporation is:

219 EAST PARK DRIVE CELEBRATION, FL. 34747

#### **Article III**

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

## **Article IV**

The number of shares the corporation is authorized to issue is: 10,000

# **Article V**

The name and Florida street address of the registered agent is:

MONICA NIELSEN 219 EAST PARK DRIVE CELEBRATION, FL. FL I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: MONICA NIELSEN

# **Article VI**

The name and address of the incorporator is:

PETER C. PAPPAS, ESQ. 930 WOODCOCK RD SUITE 227 ORLANDO, FL 32803

Incorporator Signature: PETER C. PAPPAS, ESQ.

#### **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P MONICA NIELSEN 219 EAST PARK DRIVE CELEBRATION, FL. 34747

## **Article VIII**

The effective date for this corporation shall be:

03/15/2007