

**Electronic Articles of Incorporation
For**

P07000028984
FILED
March 05, 2007
Sec. Of State
bmcknight

QUALITY ALUMINUM SERVICES, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

QUALITY ALUMINUM SERVICES, INC.

Article II

The principal place of business address:

7400 SW 73RD STREET
OCALA, FL. US 34476

The mailing address of the corporation is:

7400 SW 73RD STREET
OCALA, FL. US 34476

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

200

Article V

The name and Florida street address of the registered agent is:

LINDA DUNHAM
5507 SE 111TH STREET
BELLEVIEW, FL. 34420

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: LINDA DUNHAM

Article VI

The name and address of the incorporator is:

BROCK A. CRITCHETT
7400 SW 73RD STREET

OCALA, FL 34476

Incorporator Signature: BROCK A. CRITCHETT

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: PST
BROCK A CRITCHETT
7400 SW 73RD STREET
OCALA, FL. 34476 US

Title: VP
JOHN BAXTER
4 REDWOOD TRACE ROAD
OCALA, FL. 34472 US

Title: VP
PETER HUGHES
4091 SE 21ST COURT, APT. A
OCALA, FL. 34471 US