

**Electronic Articles of Incorporation
For**

P06000122420
FILED
September 25, 2006
Sec. Of State
jshivers

EP ALUMINUM CORP

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

EP ALUMINUM CORP

Article II

The principal place of business address:

4210 MIDDLE BROOK RD
STE 633
ORLANDO, FL. US 32811

The mailing address of the corporation is:

4210 MIDDLE BROOK RD
STE 633
ORLANDO, FL. US 32811

Article III

The purpose for which this corporation is organized is:

THE INITIAL PURPOSE OF THIS CORPORATION IS JANITORIAL AND CONSTRUCTION AND ALL BUSINESS UNDER THE LAW OF THE STATE OF FLORIDA AND THE UNITED STATES OF AMERICA.

Article IV

The number of shares the corporation is authorized to issue is:

1000

Article V

The name and Florida street address of the registered agent is:

ACCOUNT BOOKKEEPING CORP
5950 LAKEHURST DR
STE 246
ORLANDO, FL. 32819

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: RENATA CIDRIM

Article VI

The name and address of the incorporator is:

EMERSON LUIZ MENDES
4210 MIDDLE BROOK RD
STE 633
ORLANDO, FL 32811

Incorporator Signature: EMERSON LUIZ MENDES

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: DP
EMERSON L MENDES
4210 MIDDLE BROOK RD STE 633
ORLANDO, FL. 32811 US

Title: VP
PATRICIA A MOREIRA
4210 MIDDLE BROOK RD STE 633
ORLANDO, FL. 32811 US

Article VIII

The effective date for this corporation shall be:

09/22/2006