# **Electronic Articles of Incorporation For**

P06000085841 FILED June 26, 2006 Sec. Of State Ipoole

VICKIE L TOWNES, PA

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

#### Article I

The name of the corporation is:

VICKIE L TOWNES, PA

# **Article II**

The principal place of business address:

3517 PORT CHARLOTTE BLVD PORT CHARLOTTE, FL. 33952

The mailing address of the corporation is:

3517 PORT CHARLOTTE BLVD PORT CHARLOTTE, FL. 33952

#### **Article III**

The purpose for which this corporation is organized is:

THE CORPORATION MAY ENGAGE IN EACH AND EVERY ASPECT OF THE REAL ESTATE PROFESSION, BUT ONLY THROUGH ITS OFFICERS, EMPLOYEES, AND AGENTS WHO ARE DULY LICENSED OR OTHERWISE LEGALLY AUTHORIZED TO RENDER SUCH PROFESSIONAL SERVICES.

#### **Article IV**

The number of shares the corporation is authorized to issue is: 100

### **Article V**

The name and Florida street address of the registered agent is:

VICKIE TOWNES 3517 PORT CHARLOTTE BLVD PORT CHARLOTTE, FL. 33952 I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: VICKIE TOWNES

# **Article VI**

The name and address of the incorporator is:

FORRESTER, HART, & BELISLE, P.L. 1429 COLONIAL BLVD STE 201 FORT MYERS, FL 33907-1060

Incorporator Signature: ERIC BELISLE

# **Article VII**

The initial officer(s) and/or director(s) of the corporation is/are:

Title: PVST VICKIE L TOWNES 3517 PORT CHARLOTTE BLVD PORT CHARLOTTE, FL. 33952

# **Article VIII**

The effective date for this corporation shall be:

06/26/2006