Electronic Articles of Incorporation For

P06000084481 FILED June 21, 2006 Sec. Of State cblalock

RAM ALUMINUM, INC

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is: RAM ALUMINUM, INC

Article II

The principal place of business address:

232 SE 43RD AVENUE OCALA, FL. 34471

The mailing address of the corporation is:

3395 SE HWY 42 SUMMERFIELD, FL. 34491

Article III

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

Article V

The name and Florida street address of the registered agent is:

ROBERT A MAGGIO 232 SE 43RD AVENUE OCALA, FL. 34471 I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: ROBERT A. MAGGIO

Article VI

The name and address of the incorporator is:

ROBERT A. MAGGIO 232 SE 43RD AVENUE

OCALA FLORIDA 34471

Incorporator Signature: ROBERT A. MAGGIO

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P SHARON K COOK 3395 SE HWY 42 SUMMERFIELD, FL. 34491

Title: VP ROBERT A MAGGIO 232 SE 43RD AVENUE OCALA, FL. 34471

Title: OFF STAN COOK 3395 SE HWY 42 SUMMERFIELD, FL. 34491

Article VIII

The effective date for this corporation shall be:

06/16/2006