

# **2007 FOR PROFIT CORPORATION REINSTATEMENT**

DOCUMENT# P06000067838

**FILED**  
**Nov 28, 2007**  
**Secretary of State**

**Entity Name:** PREMIUM REALTY GROUP INC.

**Current Principal Place of Business:**

7200 LAKE ELLENOR DR.  
200  
ORLANDO, FL 32839

**New Principal Place of Business:**

7200 LAKE ELLENOR DR.  
204  
ORLANDO, FL 32809

**Current Mailing Address:**

7200 LAKE ELLENOR DR.  
200  
ORLANDO, FL 32839

**New Mailing Address:**

7200 LAKE ELLENOR DR.  
204  
ORLANDO, FL 32809

**FEI Number:** 20-4885079

**FEI Number Applied For ( )**

**FEI Number Not Applicable ( )**

**Certificate of Status Desired ( )**

**Name and Address of Current Registered Agent:**

ALVES, PAULO M  
11704 WINDBOURNE CT.  
ORLANDO, FL 32837 US

**Name and Address of New Registered Agent:**

ALVES, PAULO M  
14000 BRIDGEWATER CROSSINGS BLVD  
WINDERMERE, FL 34786 US

The above named entity submits this statement for the purpose of changing its registered office or registered agent, or both, in the State of Florida.

SIGNATURE: PAULO MARCELO ALVES FILHO

11/28/2007

Electronic Signature of Registered Agent

Date

In accordance with s. 607.193(2)(b), F.S., the corporation did not receive the prior notice.

Election Campaign Financing Trust Fund Contribution ( ).

**OFFICERS AND DIRECTORS:**

Title: DPST ( ) Delete  
Name: ALVES, PAULO M  
Address: 11704 WINDBOURNE CT.  
City-St-Zip: ORLANDO, FL 32837

**ADDITIONS/CHANGES TO OFFICERS AND DIRECTORS:**

Title: DPST (X) Change ( ) Addition  
Name: ALVES, PAULO M  
Address: 14000 BRIDGEWATER CROSSINGS BLVD  
City-St-Zip: WINDERMERE, FL 34786

I hereby certify that the information supplied with this filing does not qualify for the exemption stated in Chapter 119, Florida Statutes. I further certify that the information indicated on this report or supplemental report is true and accurate and that my electronic signature shall have the same legal effect as if made under oath; that I am an officer or director of the corporation or the receiver or trustee empowered to execute this report as required by Chapter 607, Florida Statutes; and that my name appears above, or on an attachment with an address, with all other like empowered.

SIGNATURE: PAULO MARCELO ALVES FILHO

PRES

11/28/2007

Electronic Signature of Signing Officer or Director

Date