

**Electronic Articles of Incorporation
For**

P06000035476
FILED
March 10, 2006
Sec. Of State
jshivers

KNL ALUMINUM, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

KNL ALUMINUM, INC.

Article II

The principal place of business address:

820 PARQUE VISTA
BARTOW, FL. 33830

The mailing address of the corporation is:

820 PARQUE VISTA
BARTOW, FL. 33830

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

100

Article V

The name and Florida street address of the registered agent is:

BERTHA L DOWLING
3618 GREEN ACRE WAY
SEBRING, FL. 33870

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: BERTHA L. DOWLING

Article VI

The name and address of the incorporator is:

SCOTT D. DOWLING
820 PARQUE VISTA

BARTOW, FL. 33830

Incorporator Signature: SCOTT D. DOWLING

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
SCOTT D DOWLING
820 PARQUE VISTA
BARTOW, FL. 33830

Title: VP
BERTHA L DOWLING
3618 GREEN ACRE WAY
SEBRING, FL. 33870

Article VIII

The effective date for this corporation shall be:

03/10/2006