Electronic Articles of Incorporation For

P06000008017 FILED January 17, 2006 Sec. Of State jshivers

EAST COAST ALUMINUM OF VOLUSIA, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

EAST COAST ALUMINUM OF VOLUSIA, INC.

Article II

The principal place of business address:

151 RODEO ROAD ORMOND BEACH, FL. US 32174

The mailing address of the corporation is:

151 RODEO ROAD ORMOND BEACH, FL. US 32174

Article III

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is: 100

Article V

The name and Florida street address of the registered agent is:

JOSEPH D CARTWRIGHT 151 RODEO ROAD ORMOND BEACH, FL. 32174 I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: JOSEPH D. CARTWRIGHT

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Article VI

The name and address of the incorporator is:

JOSEPH D. CARTWRIGHT 151 RODEO ROAD

ORMOND BEACH, FL 32174

Incorporator Signature: JOSEPH D. CARTWRIGHT

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P JOSEPH D CARTWRIGHT 151 RODEO ROAD ORMOND BEACH, FL. 32174 US

Title: VP CORY CIEHANOSKI 2187 ROSEWOOD STREET BUNNELL, FL. 32110 US

Title: SEC BRAD DYESS 140 MARSELLA AVE. DEBARY, FL. 32713 US

Article VIII

The effective date for this corporation shall be:

01/15/2006