Electronic Articles of Incorporation For

P06000007716 FILED January 17, 2006 Sec. Of State bmcknight

JR ALUMINUM SERVICES CORP

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

JR ALUMINUM SERVICES CORP

Article II

The principal place of business address:

5521 CONROY RD 1 ORLANDO, FL. 32811

The mailing address of the corporation is:

5521 CONROY RD 1 ORLANDO, FL. 32811

Article III

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is: 1000 STOCK SHARES

Article V

The name and Florida street address of the registered agent is:

JOSE R OLIVEIRA 5521 CONROY RD 1 ORLANDO, FL. 32811 I certify that I am familiar with and accept the responsibilities of registered agent.

Registered Agent Signature: JOSE ANTONIO ROCHA DE OLIVEIRA

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Article VI

The name and address of the incorporator is:

JOSE ANTONIO ROCHA DE OLIVEIRA 5521 CONROY RD 1 ORLANDO, FL 32811

Incorporator Signature: JOSE ANTONIO ROCHA DE OLIVEIRA

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P JOSE R OLIVEIRA 5521 CONROY RD SUITE 1 ORLANDO, FL. 32811

Title: VS VINICIUS S AMORIM 5521 CONROY RD SUITE 1 ORLANDO, FL. 32811

Article VIII

The effective date for this corporation shall be:

01/10/2006