

**Electronic Articles of Incorporation
For**

P05000127979
FILED
September 16, 2005
Sec. Of State
jshivers

ALUMINUM-NATION INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:
ALUMINUM-NATION INC.

Article II

The principal place of business address:
8331 BOLEYN RD.
SARASOTA, FL. US 34240

The mailing address of the corporation is:
8331 BOLEYN RD.
SARASOTA, FL. US 34240

Article III

The purpose for which this corporation is organized is:
ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:
1000

Article V

The name and Florida street address of the registered agent is:
MATTHEW J CANIPE
8331 BOLEYN RD.
SARASOTA, FL. 34240

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: MATTHEW J. CANIPE

Article VI

The name and address of the incorporator is:

MATTHEW J. CANIPE
8331 BOLEYN RD.
SARASOTA, FL
34240

Incorporator Signature: MATTHEW J. CANIPE

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
MATTHEW J CANIPE
8331 BOLEYN RD.
SARASOTA, FL. 34240