

**Electronic Articles of Incorporation
For**

P05000079316
FILED
June 01, 2005
Sec. Of State
bmcknight

RIO ALUMINUM WORKS, INC.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

RIO ALUMINUM WORKS, INC.

Article II

The principal place of business address:

6414 HOLLOWMAN CREEK COURT
PLANT CITY, FL. 33565

The mailing address of the corporation is:

6414 HOLLOWMAN CREEK COURT
PLANT CITY, FL. 33565

Article III

The purpose for which this corporation is organized is:

ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is:

1000

Article V

The name and Florida street address of the registered agent is:

ACEVEDO & COMPANY, INC.
1393 OAKFIELD DRIVE
BRANDON, FL. 33511

I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: GERRY ACEVEDO

Article VI

The name and address of the incorporator is:

GERRY ACEVEDO, CPA
1393 OAKFIELD DRIVE
BRANDON, FL 33511

Incorporator Signature: GERRY ACEVEDO, CPA

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P
JULIO GONZALEZ
6414 HOLLOWMAN CREEK COURT
PLANT CITY, FL. 33565

Article VIII

The effective date for this corporation shall be:

06/01/2005