Electronic Articles of Incorporation For

P05000078928 FILED June 01, 2005 Sec. Of State jshivers

LOPES ALUMINUM CORP.

The undersigned incorporator, for the purpose of forming a Florida profit corporation, hereby adopts the following Articles of Incorporation:

Article I

The name of the corporation is:

LOPES ALUMINUM CORP.

Article II

The principal place of business address:

2726 KENORA CT ORLANDO, FL. 32837

The mailing address of the corporation is:

2726 KENORA CT ORLANDO, FL. 32837

Article III

The purpose for which this corporation is organized is: ANY AND ALL LAWFUL BUSINESS.

Article IV

The number of shares the corporation is authorized to issue is: 1000 STOCK SHARES

Article V

The name and Florida street address of the registered agent is:

PAULO A LOPES 7228 WOODHILL PARK DR SUITE 922 ORLANDO, FL. 32818 I certify that I am familiar with and accept the responsibilities of registered agent.

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Registered Agent Signature: PAULO A LOPES

Article VI

The name and address of the incorporator is:

PAULO A LOPES 7228 WOODHILL PARK DR SUITE 922 ORLANDO, FL 32818

Incorporator Signature: PAULO A LOPES

Article VII

The initial officer(s) and/or director(s) of the corporation is/are:

Title: P PAULO A LOPES 7228 WOODHILL PARK DR SUITE 922 ORLANDO, FL. 32818

Title: S EMERSON L MENDES 5144 CONROY RD SUITE 1032 ORLANDO, FL. 32811

Title: D JEAN C REIS 5144 CONROY RD SUITE 1032 ORLANDO, FL. 32811

Article VIII

The effective date for this corporation shall be:

05/31/2005